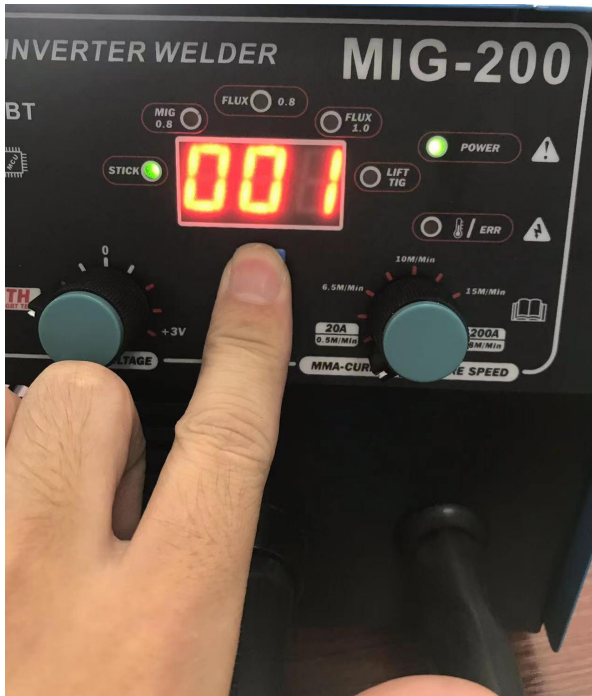


S7 MIG-200 OPERATION GUIDE



1, ARC Mode

Step.1- Press the blue button below the LCD display to select "STICK".



Step.2- Adjust the current knob to increase the current.



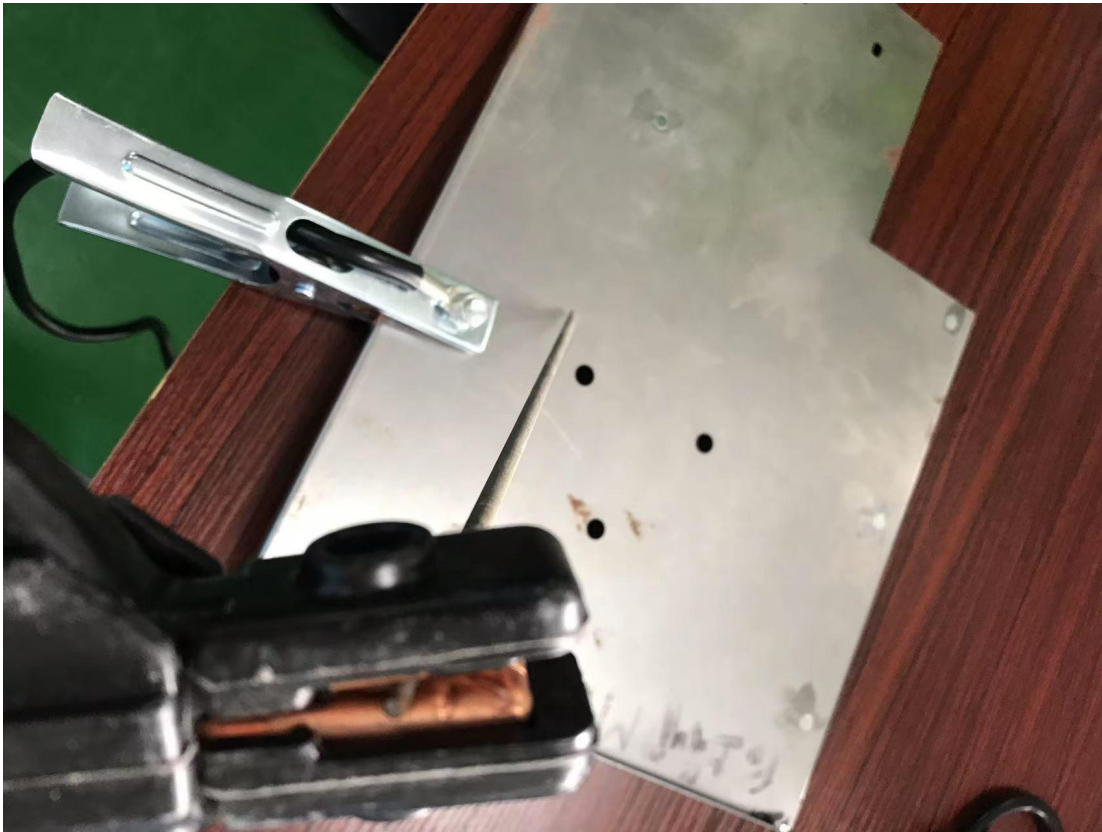
Step.3- Connect the ground clip and solder handle to the machine.



Step.4- Clamp the ground clamp to the workpiece.



Step.5- The welding handle clamps the electrode, and the welding work start.



2,MIG function

(1) MIG 0.8 Mode (This mode is needed use with carbon dioxide gas and 0.8 solid wire)

Step.1- Press the blue button below the LCD display to select “MIG 0.8”



Step.2- Adjust the current knob to increase the current



Step.3- Connect carbon dioxide gas



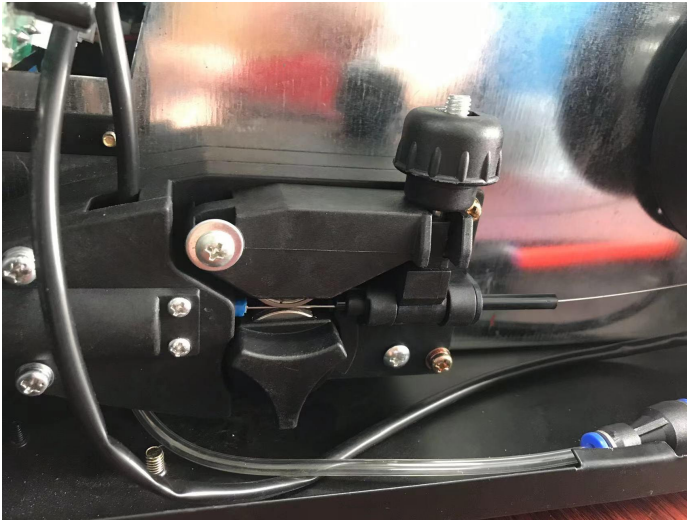
Step.4- Install the welding wire,click the link below to watch the wire installation.

https://www.amazon.com/ask/questions/Tx14BVHOSFNO21R/ref=ask_dp_dpmw_al_hza



*Connect the welding wire to the wire feeding device, pay attention to insert the

welding wire directly into the wire guide tube, and then press the welding wire well.



Step.5-Connect the ground clip and output wire to the machine.

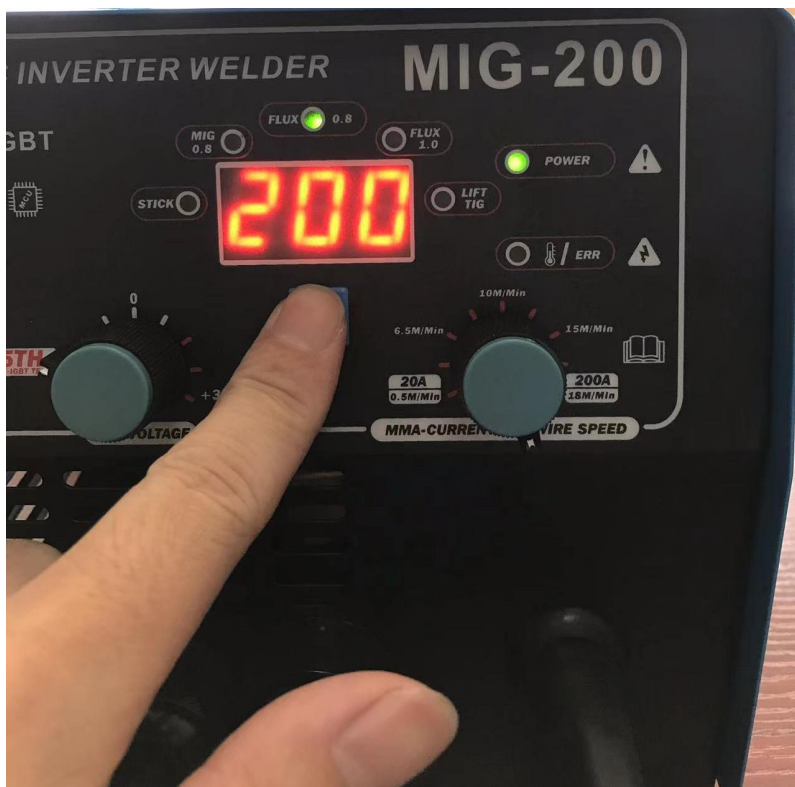


Step.6-Clamp the ground clip to the workpiece, then start your MIG work.



(2) MIG- FLUX 0.8 Mode(Request 0.8 flux cored wire, no need to connect any gas)

Step.1- Press the blue button below the LCD display to select “FLUX 0.8”



Step.2- Adjust the current knob to increase the current

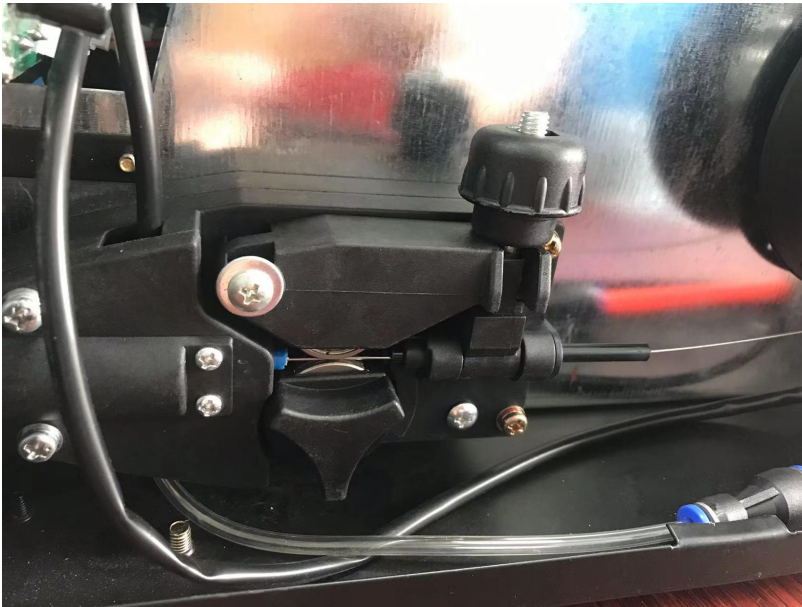


Step.3-Install the welding wire, click the link below to watch the wire installation.

https://www.amazon.com/ask/questions/Tx14BVHOSFNO21R/ref=ask_dp_dpmw_al_hza



*Connect the welding wire to the wire feeding device, pay attention to insert the welding wire directly into the wire guide tube, and then press the welding wire well.



Step.4- Connect the ground clip and output wire to the machine (Note that the method of installation is different from that of solid wire, refer to the following figure to install)



Step.5-Clamp the ground clip to the workpiece, then start your MIG work.



(3) MIG- FLUX 1.0 Mode(Request 1.0 flux cored wire, no need to connect any gas)

* all the step is same as FLUX 0.8 Mode, just request use 1.0 flux cord wire.

3, TIG Mode (Use with Air Cooled Lift TIG Torch)

Step.1- Press the blue button below the LCD display to select “LIFT TIG”



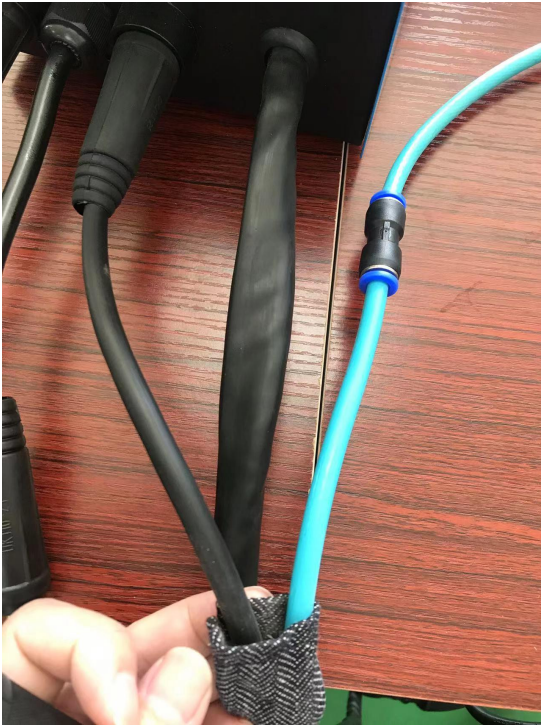
Step.2- Adjust the current knob to increase the current



Step.3-Connect the ground clip and TIG torch to the machine.



Step.4- Put argon gas into the gun trachea



Step.5- Rotate the knob on the TIG torch to adjust the air outlet value



Step.6- The ground clip is fastened to the workpiece and then you can star your TIG work.

