



KeysFitness®

1850

Owner's Manual



! CAUTION

Read all precautions and instructions in this manual before using this equipment.

215-00009

09/04



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THANK YOU for making this Power System unit a part of your exercise program. Keys Fitness and our Power System Series assures the very best in value, appearance, durability and biomechanics.

This manual will guide you through the assembly process. If at any time you are having trouble with the assembly or use of this product, then please contact us at our Keys Fitness Help-line. We have trained service technicians on site to take care of you, our valued customer.

REGISTRATION CARD

To avoid unnecessary delays in warranty parts and to insure that a permanent record of your purchase is on file with our company, be sure to send in the warranty registration card or register on-line at www.keysfitness.com within 10 days of purchase.

POWER SYSTEM SERIES

QUESTIONS?

CALL

1-888-340-0482

Monday-Friday

8:30-5:30 Central Time

When calling please have the following product information available:

- Product Series
- Model #
- PO # (located on the front of the manual)
- Part Number
- Part Description

Prior to assembly, remove components from the box and verify that all the listed parts were supplied.

NOTE: Hand tighten bolts and nylon nuts until machine is fully assembled.

SAFETY INFORMATION WARNING!

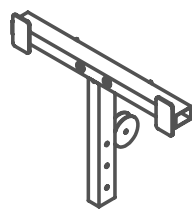
Before using this unit or starting any exercise program, consult your physician. This is especially important for persons over the age of 35 and/or persons with pre-existing health problems. Keys Fitness Products LP assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

It is the owner's responsibility to ensure that all users of this unit have read the Owner's Manual and are familiar with safety information and precautions.

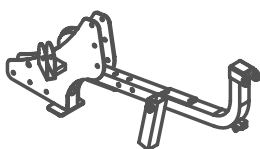
SAFETY PRECAUTIONS

- This Power System unit should only be used on a level surface and is intended for indoor use only. Keys Fitness recommends an equipment mat be placed under the unit to protect the floor or carpet and for easier cleaning.
- Wear comfortable, good-quality walking or running shoes and appropriate clothing. Do not use this unit with bare feet, sandals, socks or stockings!
- Always examine your unit before using to ensure all parts are in working order.
- Do not leave children unsupervised near or on the unit.
- Service to your Power System unit should only be performed by an authorized service representative, unless authorized and/or instructed by a Keys Fitness technician. Failure to follow these instructions will void the warranty.

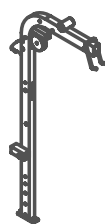
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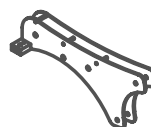
[1#] 1pc



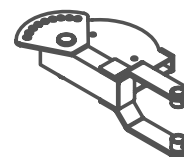
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[3#] 1pc



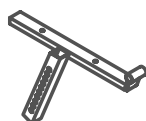
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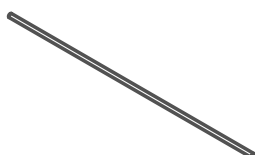
[5#] 1pc



[10#] 1pc



[13#] 1pc



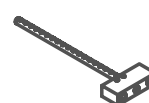
[24#] 2pcS



[25#] 1pc



[26#] 1pc



[27#] 1pc



[30#] 2pcS



[31#] 1pc



[33#] 7pcS



[42#] 6pcS



[44#] 20pcS



[45#] 1pc



[46#] 1pc



[47#] 1pc



[49#] 1pc



[52#] 2pcS



[53#] 10pcS



[54#] 2pcS



[55#] 8pcS



[56#] 4pcS



[58#] 2pcS



[59#] 2pcS



[60#] 3pcS



[61#] 1pc



[63#] 4pcS



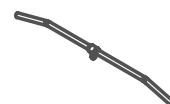
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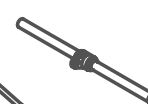
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[69#] 1pc



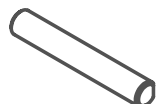
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[71#] 1pc



[72#] 1pc



[73#] 1pc



[74#] 1pc



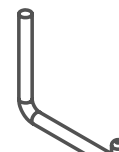
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[76#] 2pcS



[80#] 1pc



[81#] 1pc



[82#] 1pc



[87#] 2pcS



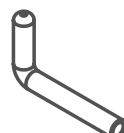
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[110#] 1pc



[111#] 4pcS



[112#] 3pcS



[113#] 1pc

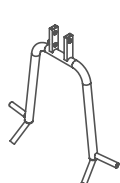


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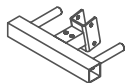


[116#] 1pc

Box 2



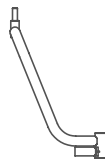
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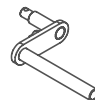
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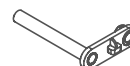
[8#] 1pc



[9#] 1pc



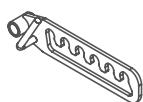
[11#] 1pc



[12#] 1pc



[14#] 1pc



[15#] 1pc



[16#] 1pc



[17#] 1pc



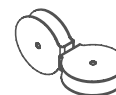
[18#] 1pc



[19#] 2pcS



[21#] 1pc



[22#] 1pc



[23#] 1pc



[32#] 1pc



[34#] 2pcS



[35#] 1pc



[40#] 1pc



[41#] 1pc



[43#] 4pcS



[50#] 1pc



[56#] 4pcS



[57#] 4pcS



[58#] 4pcS



[60#] 2pcS



[61#] 1pc



[62#] 2pcS



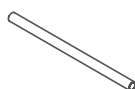
[64#] 4pcS



[65#] 6pcS



[67#] 1pc



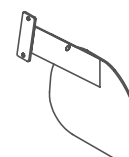
[77#] 1pc



[78#] 1pc

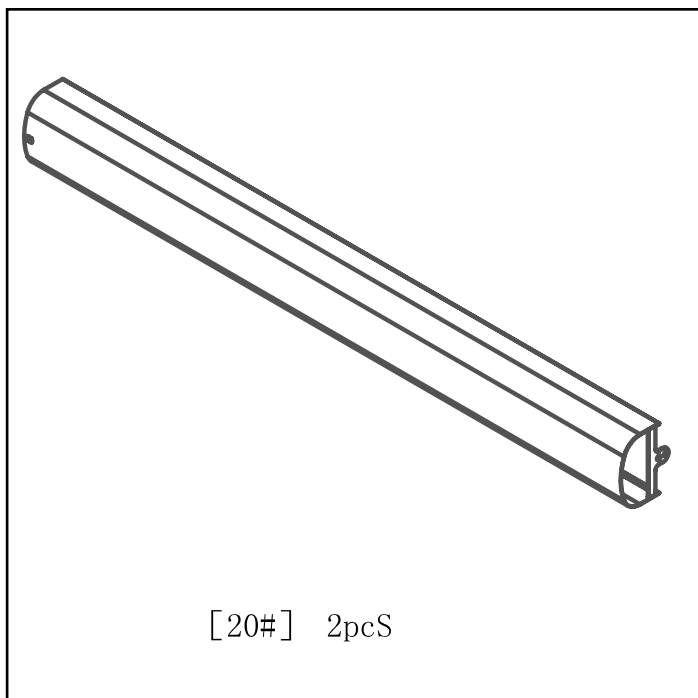


[79#] 2pcS

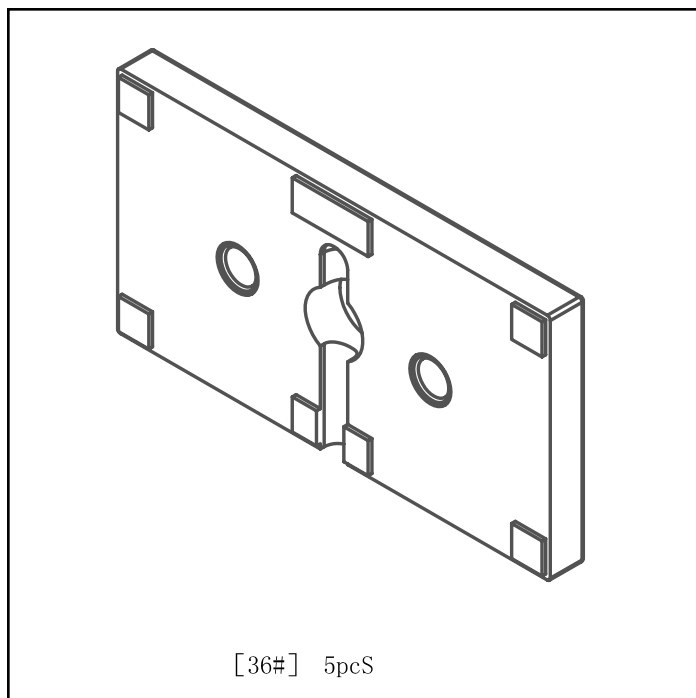


[86#] 1pc

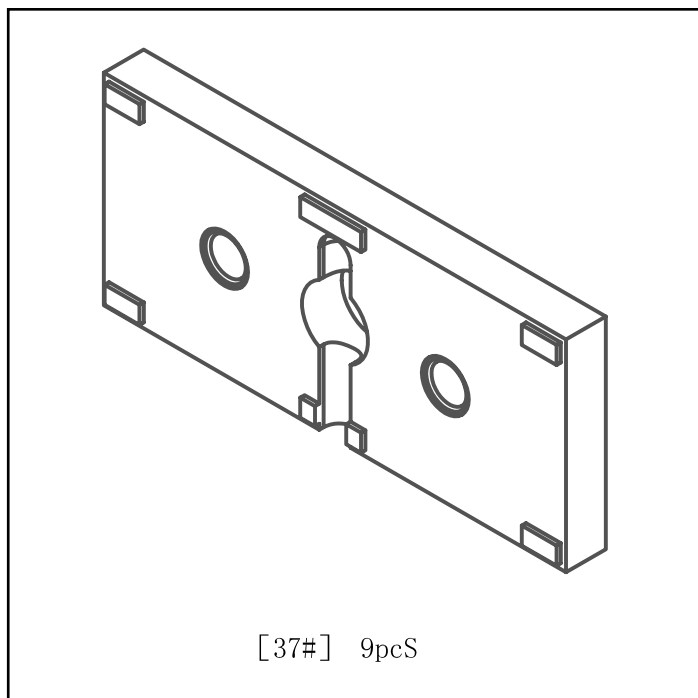
Box 3



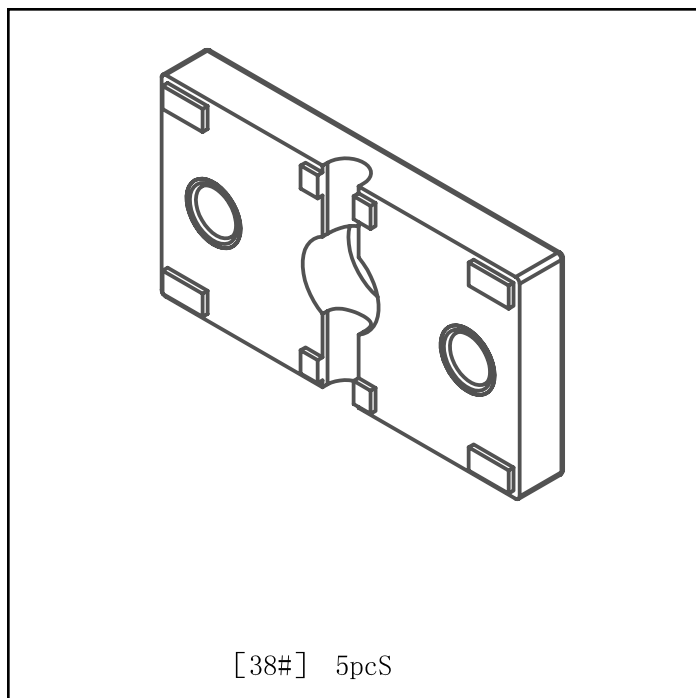
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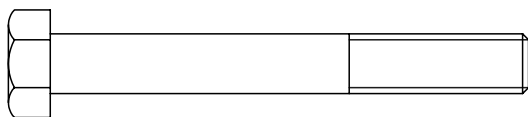


Box 5

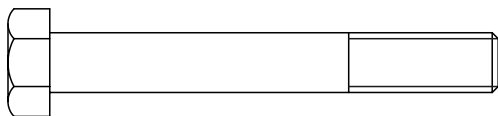


Box 6

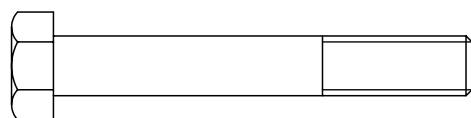




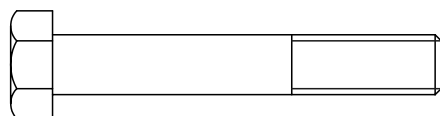
[95#] M10*80 8pcs



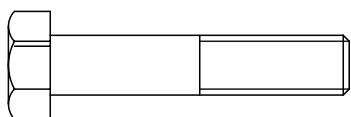
[94#] M10*75 9pcs



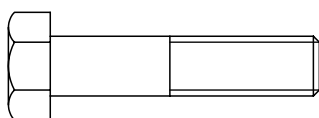
[93#] M10*70 5pcs



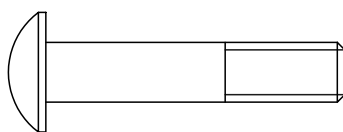
[92#] M10*65 1pc



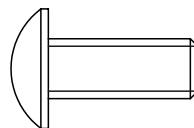
[90#] M10*50 2pcs



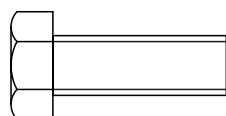
[91#] M10*45 9pcs



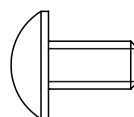
[96#] M10*50 2pcs



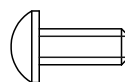
[97#] M10*25 8pcs



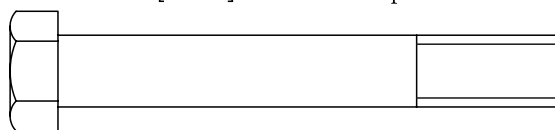
[89#] M10*30 2pcs



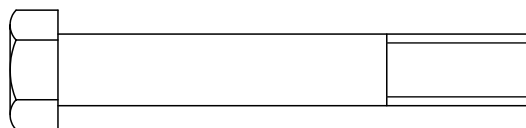
[118#] M8*15 5pcs



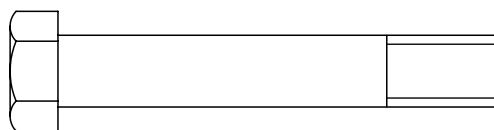
[108#] M6*15 2pcs



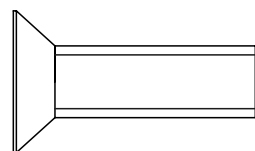
[99#] M12*85 1pc



[98#] M12*80 4pc



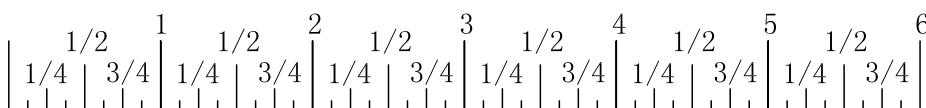
[88#] M12*75 1pc



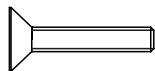
[28#] M12*35 1pc



Millimeters



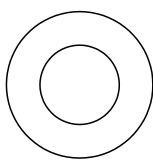
Inches



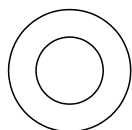
[85#] M4*20 2pcs



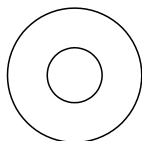
[84#] M8*6 5pcs



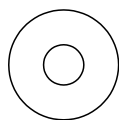
[101#] $\varnothing 24 * \varnothing 13 * 1.5$ 11pcs



[102#] $\varnothing 20 * \varnothing 11 * 2$ 78pcs



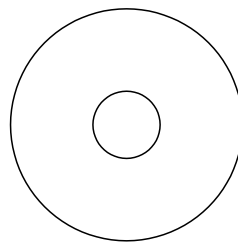
[119#] $\varnothing 22 * \varnothing 9 * 2$ 3pcs



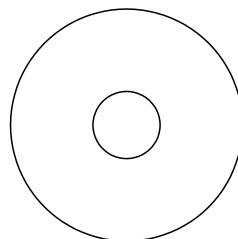
[48#] $\varnothing 16 * \varnothing 9 * 1.6$ 1pc



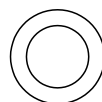
[51#] $\varnothing 9.3 * \varnothing 6.1 * 1.6$ 1pc



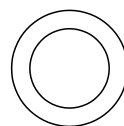
[106#] $\varnothing 38 * \varnothing 11 * 2$ 2pcs



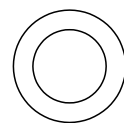
[107#] $\varnothing 38 * \varnothing 11 * 2$ 1pc



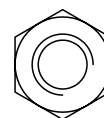
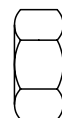
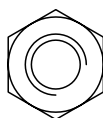
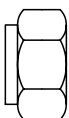
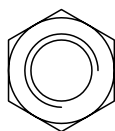
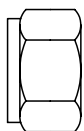
[103#] $\varnothing 15.4 * \varnothing 10.2 * 2.6$ 9pcs



[117#] $\varnothing 18.4 * \varnothing 12.2 * 3.1$ 1pc



[115#] $\varnothing 12.3 * \varnothing 8.1 * 2.1$ 1pc



[105#] M12 5pcs

[104#] M10 33pcs

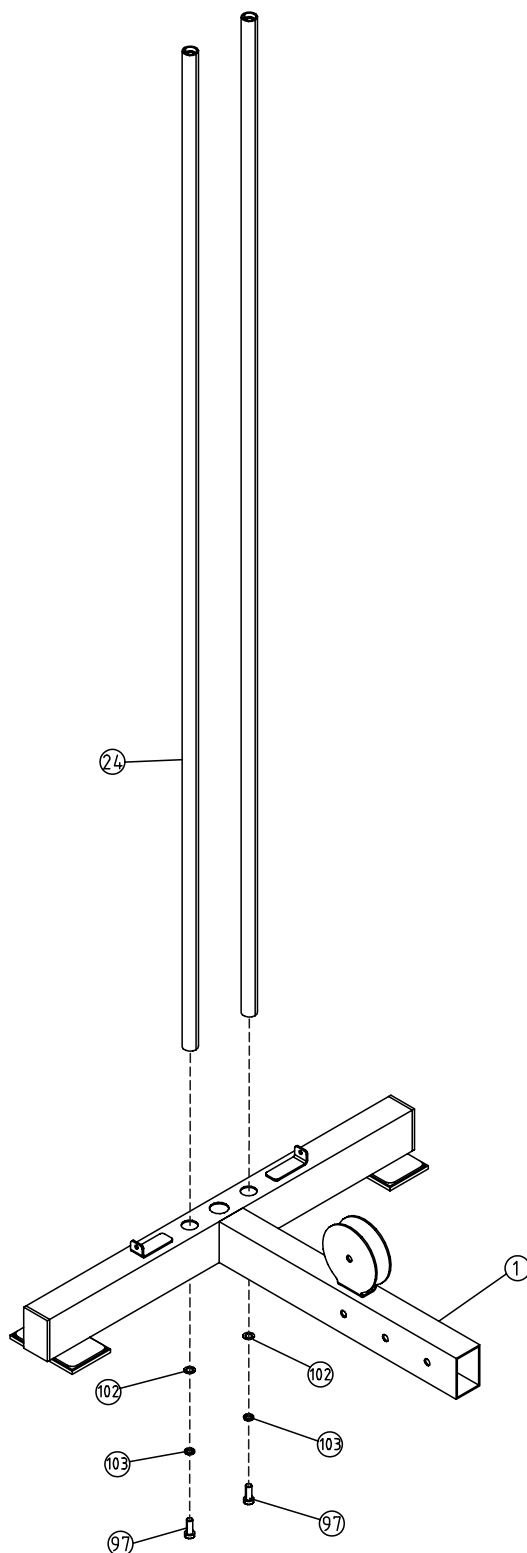
[83#] M6 1pc

[100#] M10 1pc

STEP 1

Insert the two Guide Rods (24) into Rear Base (1) and secure them in place using two Washers (102), two Spring Washers (103), and two Allen Bolts (97).

Figure 1



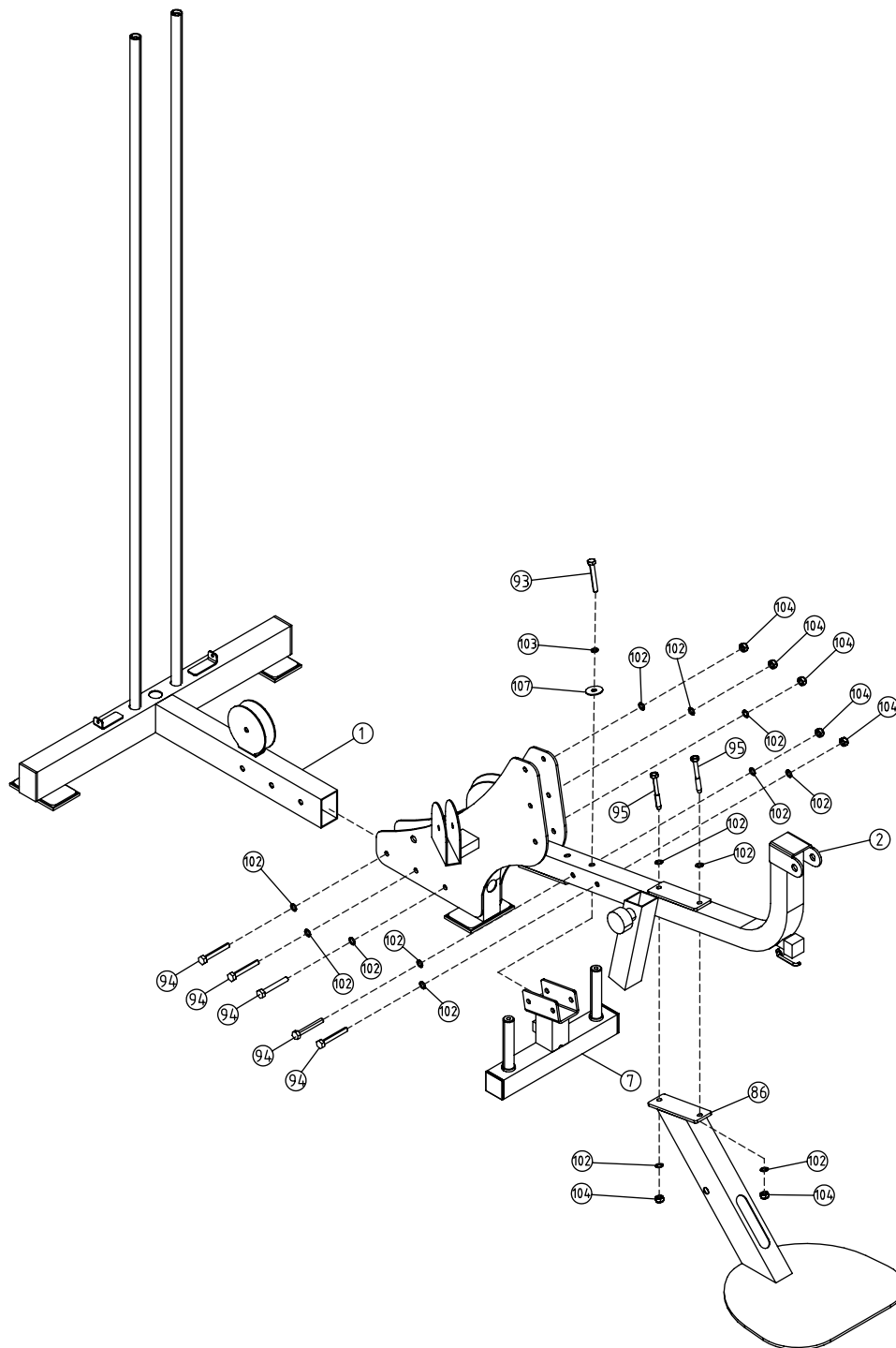
STEP 2

Attach the Seat Pad Support Receptacle (2) to Rear Base (1) and secure in place using three Nylon Locknuts (104), six Washers (102), and three Bolts (94).

Connect the Front Upright (86) to Seat Pad Support Receptacle (2) and secure together using two Nylon Locknuts (104), four Washers (102), and two Bolts (95).

Insert the Pec Dec Mount (7) onto Seat Pad Support Receptacle (2) using two Nylon Locknuts (104), four Washers (102), and two Bolts (94) on the side. Next, insert one Washer (107), one Spring Washer (103), and one Bolt (93) at the top.

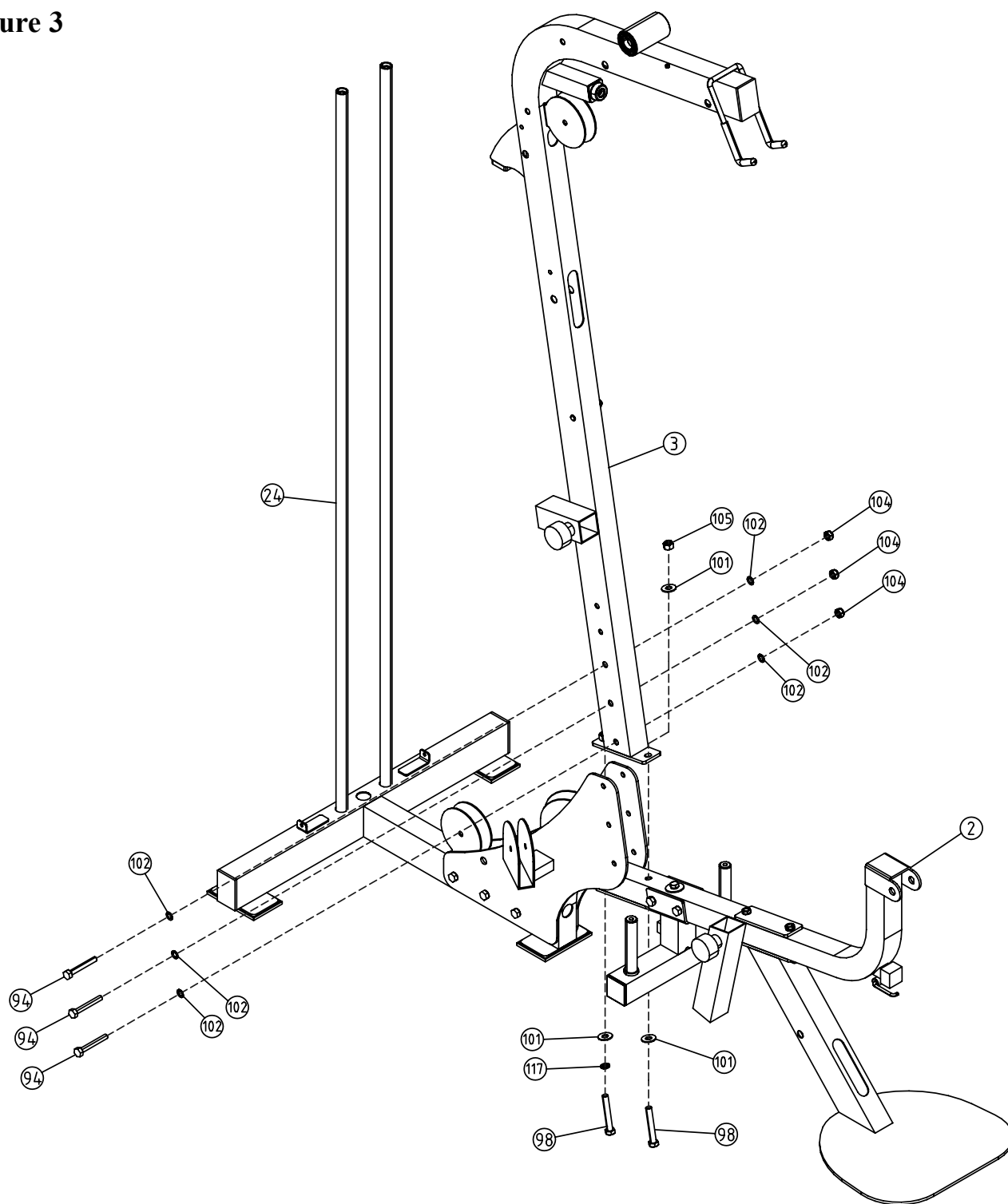
Figure 2



Step 3

Install the Main Upright (3) onto Seat Pad Support Receptacle (2). Secure it in place using three Nylon Locknuts (104), six Washers (102), and three Bolts (94) on the side. Two Bolts (98), one Spring Washer (117), three Washers (101), one Nylon Locknut (95) will secure it at the bottom.

Figure 3

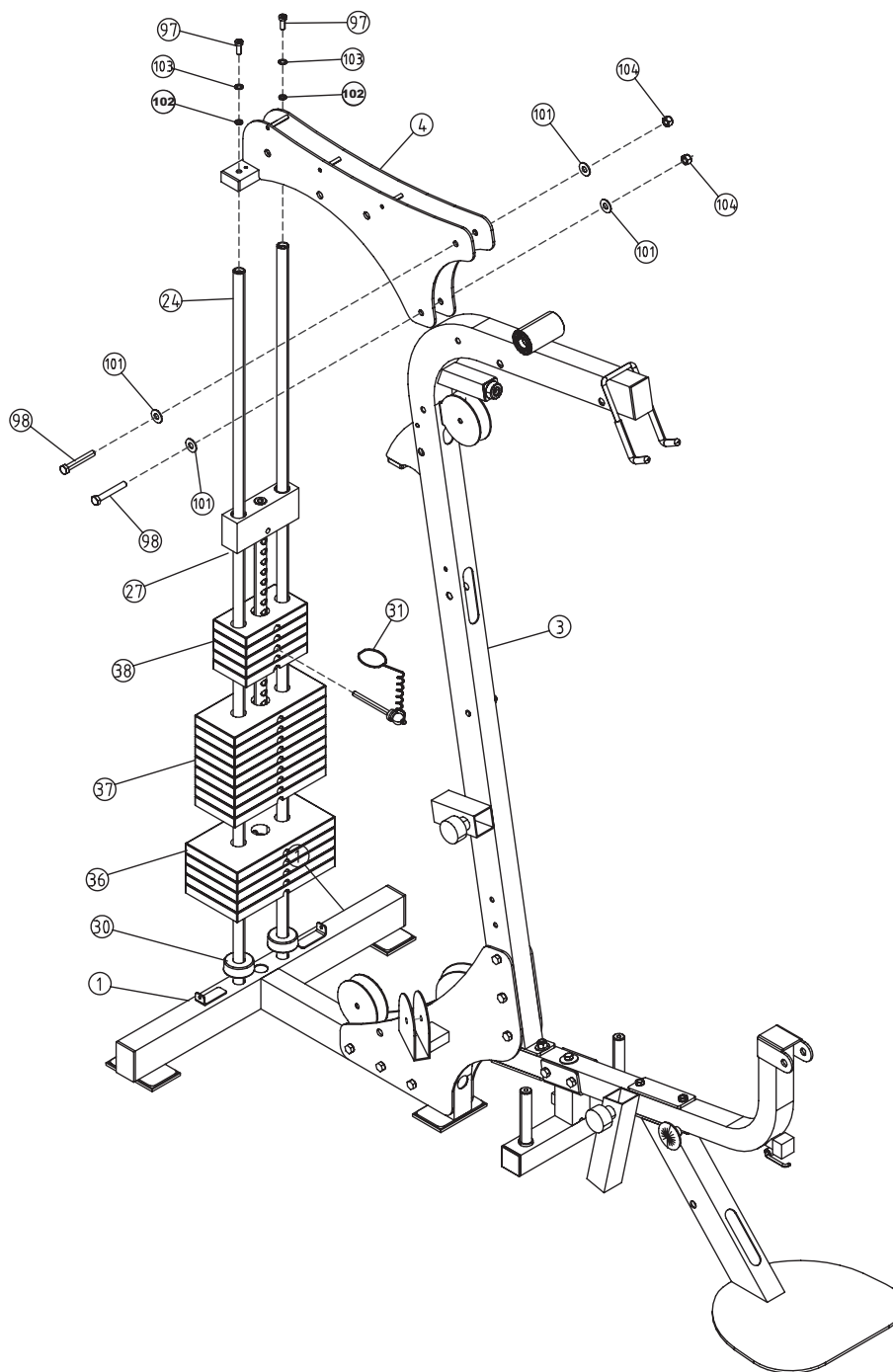


Step 4

Slide one Weight Stack Bumper (30) down each Guide Rod (24). Next, slide the weight plates down the Guide Rods (24) in this order - five 15lb Plates (36), nine 10lb Plates (37), five 5lb Plates (38), and the Top Plate (27).

Insert the Main Top Beam (4) onto the two Guide Rods (24) and the Main Upright (3). Secure Main Top Beam (4) to Main Upright (3) using two Nylon Locknuts (104), four Washers (101), two Bolts (98). Last, use two Washers (102), two Spring Washers (103), and two Allen Bolts (97) to secure the Main Top Beam (4) to the two Guide Rods (24).

Figure 4

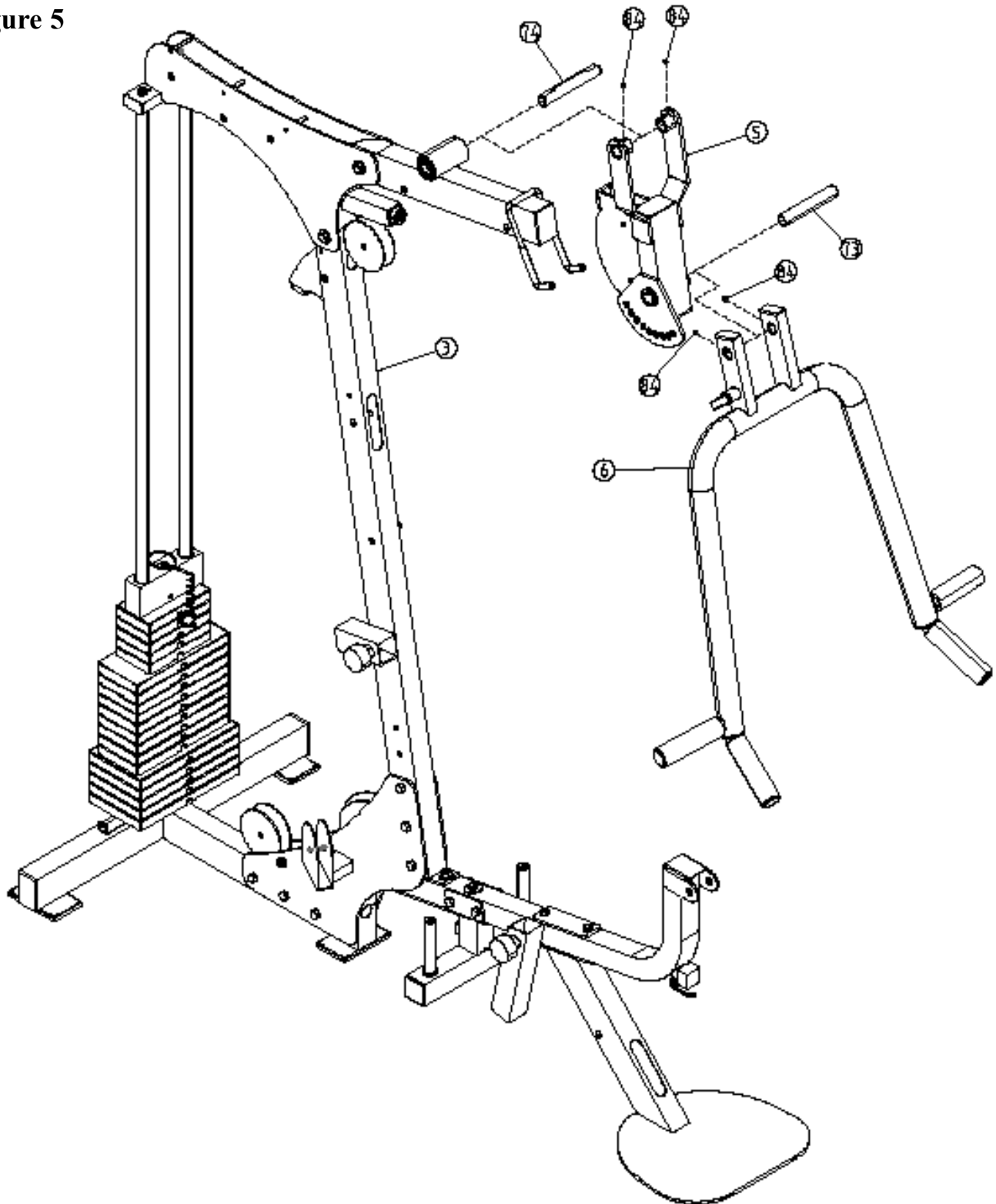


Step 5

Attach Press Arm Support (5) to Main Upright (3) by aligning the holes and sliding the Shaft (74) through. Secure the Shaft (74) in place using two Set Screws (84).

Install Press Arm (6) to Press Arm Support (5) by aligning the holes and sliding the Shaft (73) through. Secure the Shaft (73) in place using two Set Screws (84).

Figure 5



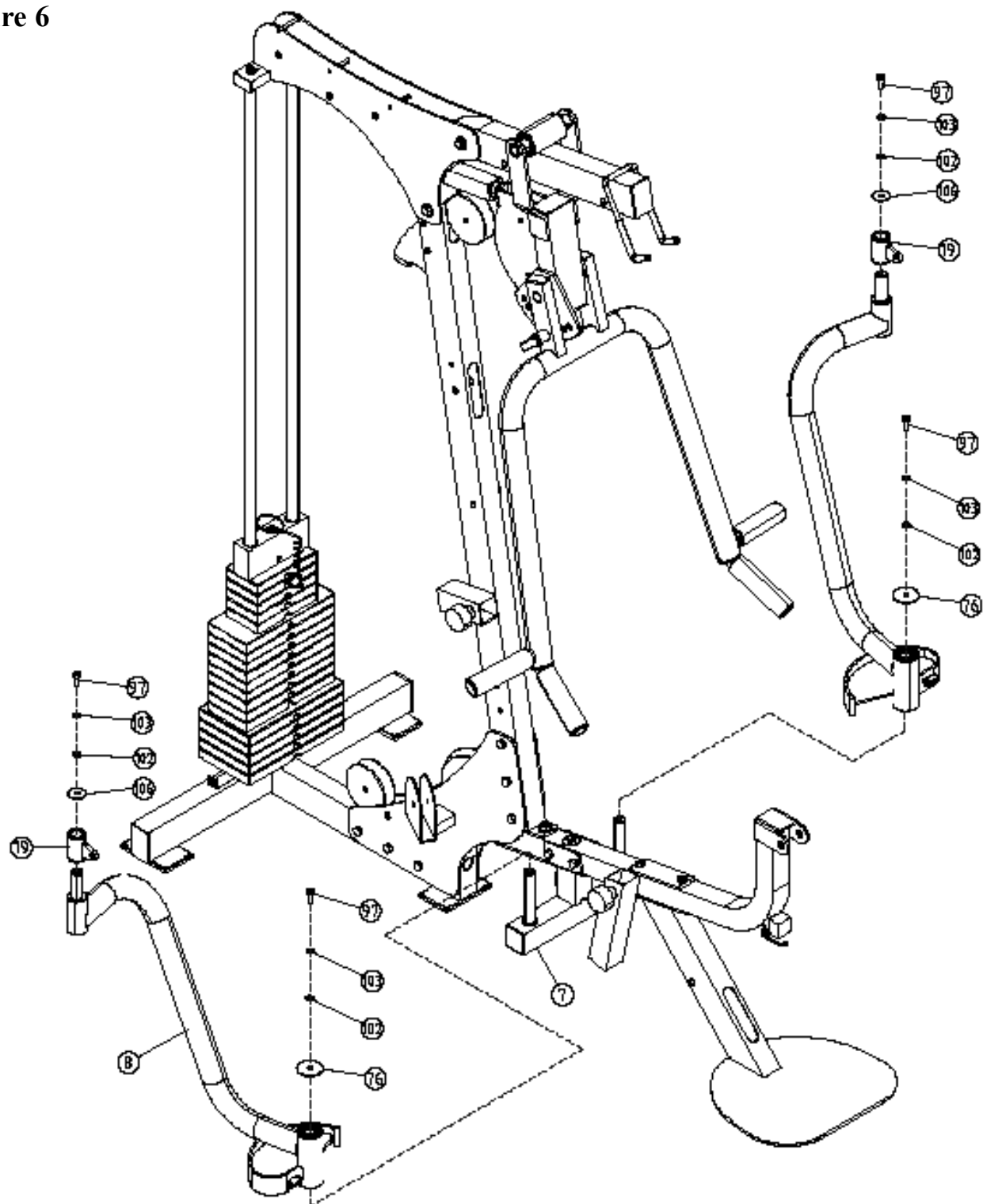
Step 6

Slide the Right Pec Dec Arm (8) on to the shaft of the Pec Dec Mount (7). Secure the arm in place using one Big Washer (76), one Washer (102), one Spring Washer (103), and one Allen Bolt (97).

Slide Pec Dec Handle Bar (19) onto the top of the Right Pec Dec Arm (8) and secure using one Chrome Washer (106), one Washer (102), one Spring Washer (103), and one Allen Bolt (97).

Repeat this step to complete the Left Pec Dec assembly.

Figure 6

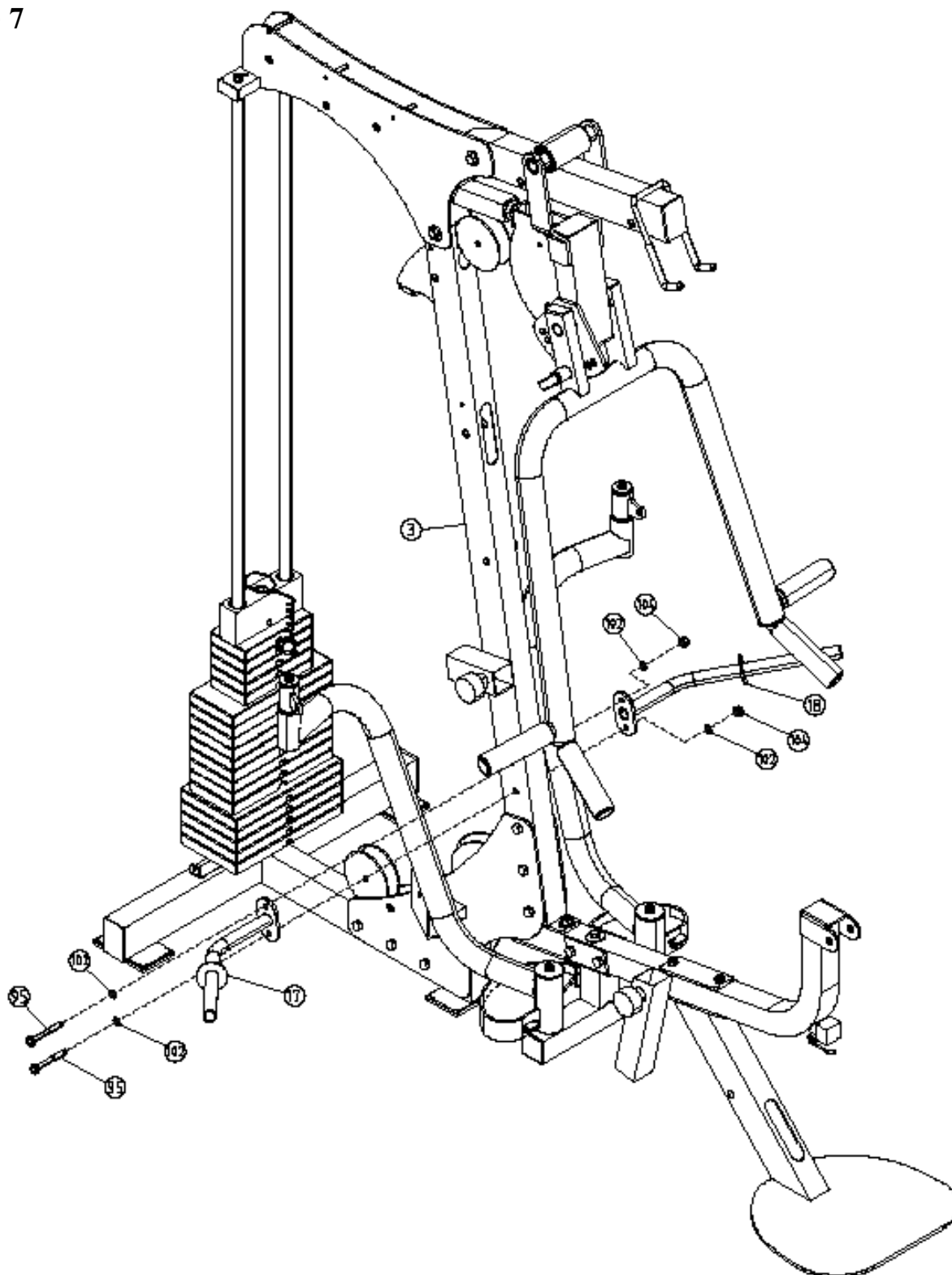


Step 7

Install the Right and Left Hold Leg Frames (17 & 18) to Main Upright (3) and secure using two Nylon Locknuts (104), four Washers (102), and two Bolts (95).

Make sure the both Hold Leg Frames are angled upwards.

Figure 7

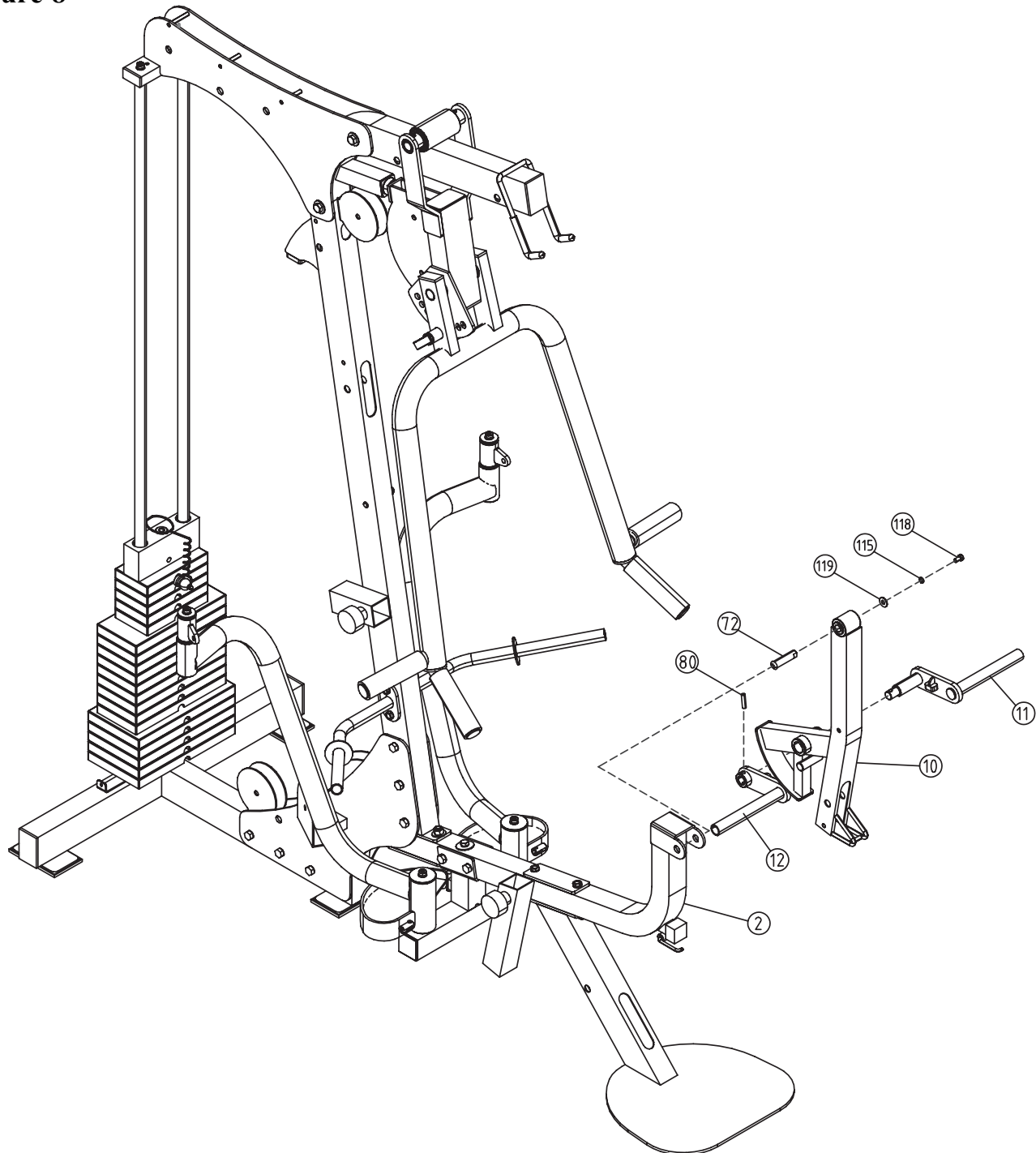


Step 8

Slide the Shaft (72) into the Leg Extension Lever (10). Attach Leg Extension Lever (10) to Seat Pad Support Receptacle (2) and secure using one Washer (119), one Spring Washer (115), and one Allen Bolt (118).

Slide Foam Frame w/ Shaft (11) through the Leg Extension Lever (10) and attach the Foam Frame w/o Shaft (12) to the other side. Insert the Slip Tension Pin (80) through the hole where the two foam frames meet. **Note:** You may need to use a rubber mallet to install Slip Tension Pin (80).

Figure 8



Step 9

Attach the Seat Pad (26) to the Seat Pad Support (13) using two Washers (102) and two Allen Bolts (96). Slide the Seat Support assembly into the Seat Pad Support Receptacle (2) and secure by tightening the Locking Pop Pin (52).

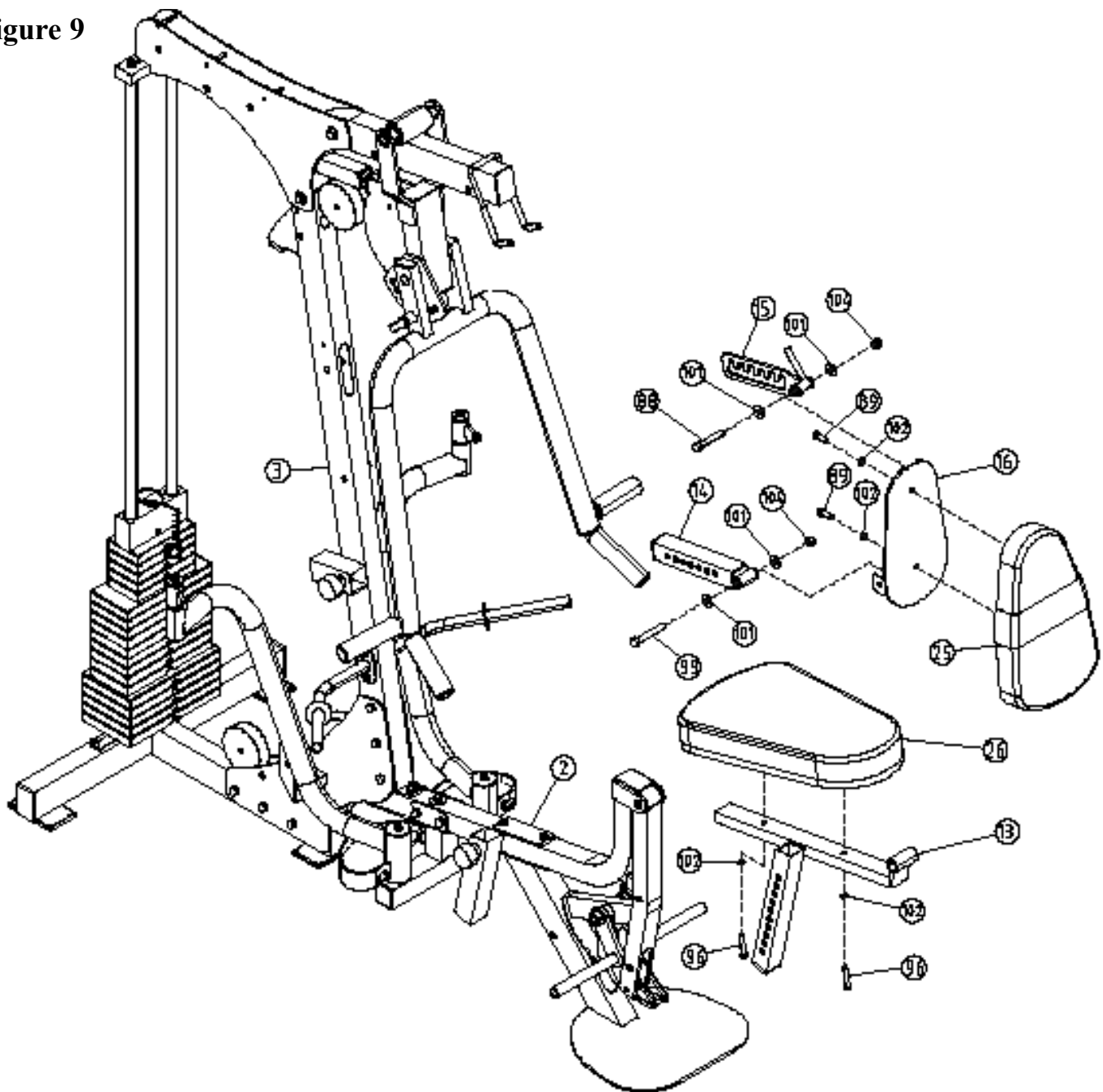
Install the Telescope (14) to the Back Pad Support (16) and secure in place using one Nylon Locknut (104), two Washers (101), and one Bolt (99).

Install the Tilting (15) to the Back Pad Support (16) and secure in place using one Nylon Locknut (104), two Washers (101), and one Bolt (88).

Attach the Back Pad (25) to Back Pad Support (16) using two Washers (102) and two Bolts (89).

Last, slide the Back Pad Support assembly into the receptacle on the Main Upright (3) and secure by tightening the Locking Pop Pin (52).

Figure 9



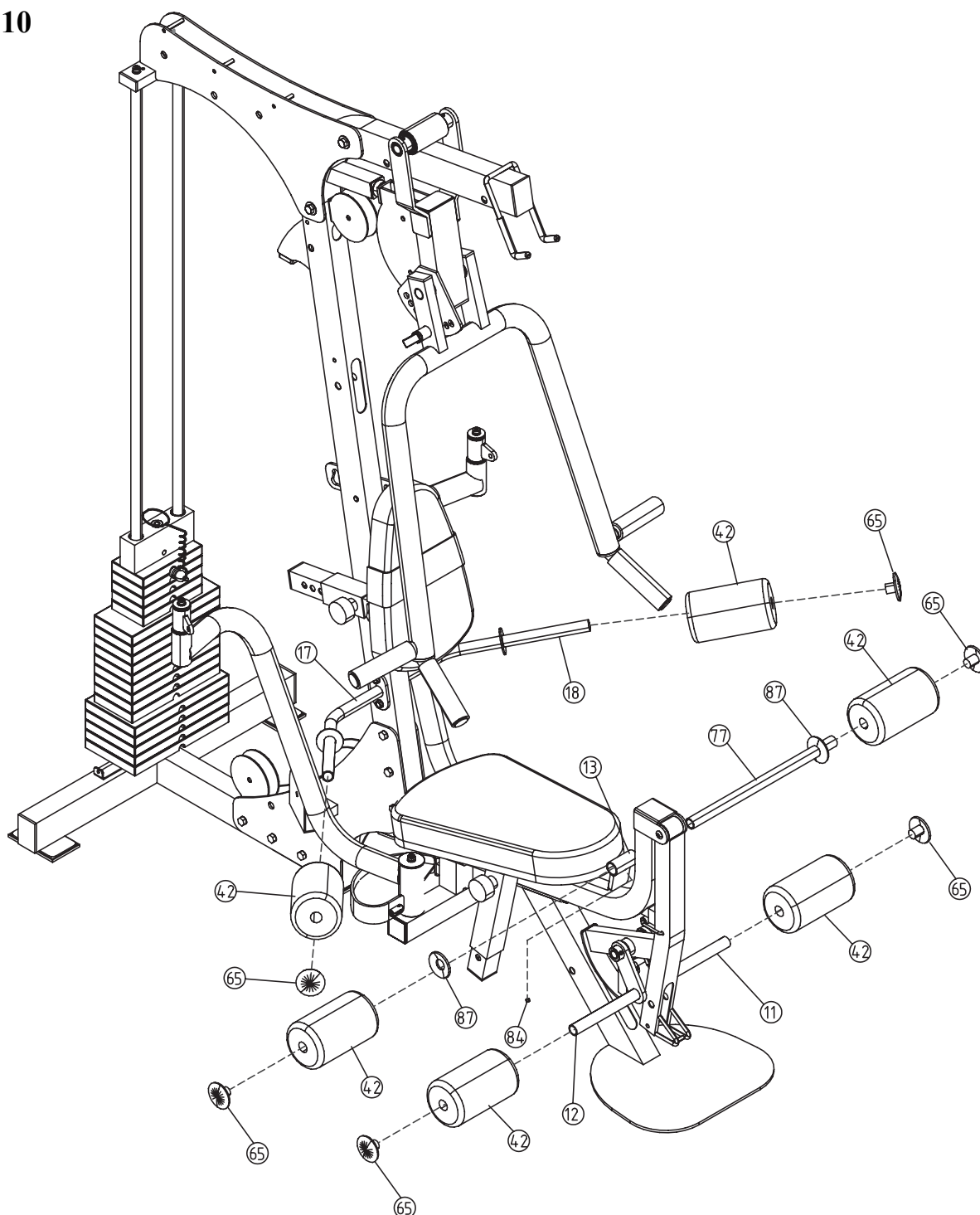
Step 10

Slide two Upholstered Roller Pads (42) onto Foam Frames (11 & 12) and secure using two Big Plugs (65).

Slide the Long Foam Tube (77) through the hole in Seat Pad Support (13). Slide two Plastic Washers (87) onto each end of Long Foam Tube (77). Next, slide two Upholstered Roller Pads (42) onto each side of Long Foam Tube (77) and secure using two Big Plugs (65).

Slide two Upholstered Roller Pads (42) onto the Leg Hold Frames (17 & 18) and secure using two Big Plugs (65).

Figure 10



Step 11

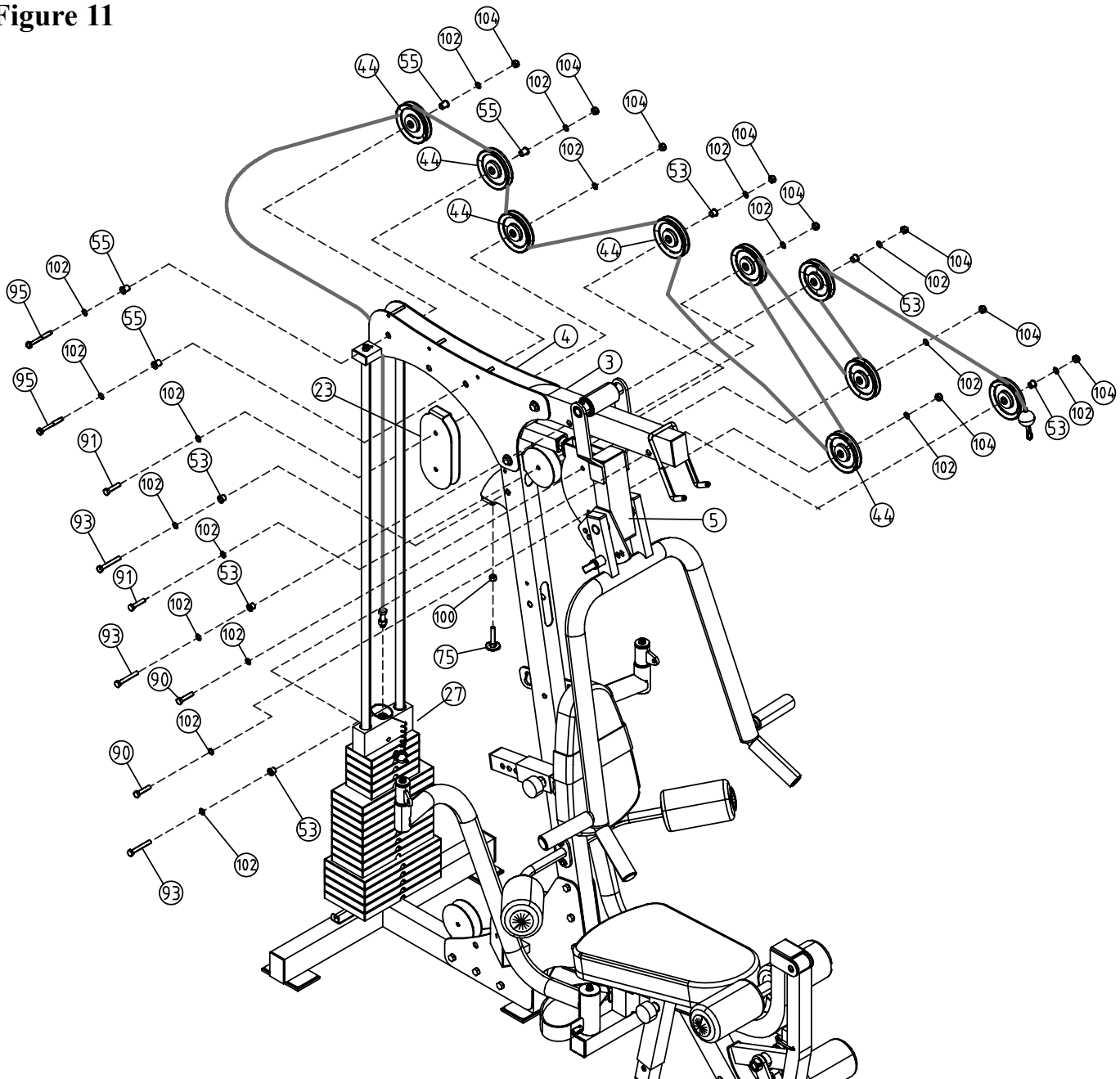
Note: Stretch all cables out completely and make sure all twisting is removed before installing.
Install Chest Press Cable (45) as detailed in Figure 11. Follow dotted lines to identify exact location of pulleys. See Page 29 "Cable View" for more detail.

Start by threading cable end into Top Plate (27).

You will need the following for installation:

Pulley (44) - Qty. 9	Bolt (90) - Qty. 2
Cable (45) - Qty. 1	Bolt (91) - Qty. 2
Nylon Locknut (104) - Qty. 9	Bolt (93) - Qty. 3
Long Pulley Spacer (53) - Qty. 6	Bolt (95) - Qty. 2
Longer Pulley Spacer (55) - Qty. 4	Washer (102) - Qty. 18
Adjustable Stopper (75) - Qty. 1	Hex Nut (100) - Qty. 1

Figure 11



Step 12

Note: Stretch all cables out completely and make sure all twisting is removed before installing.

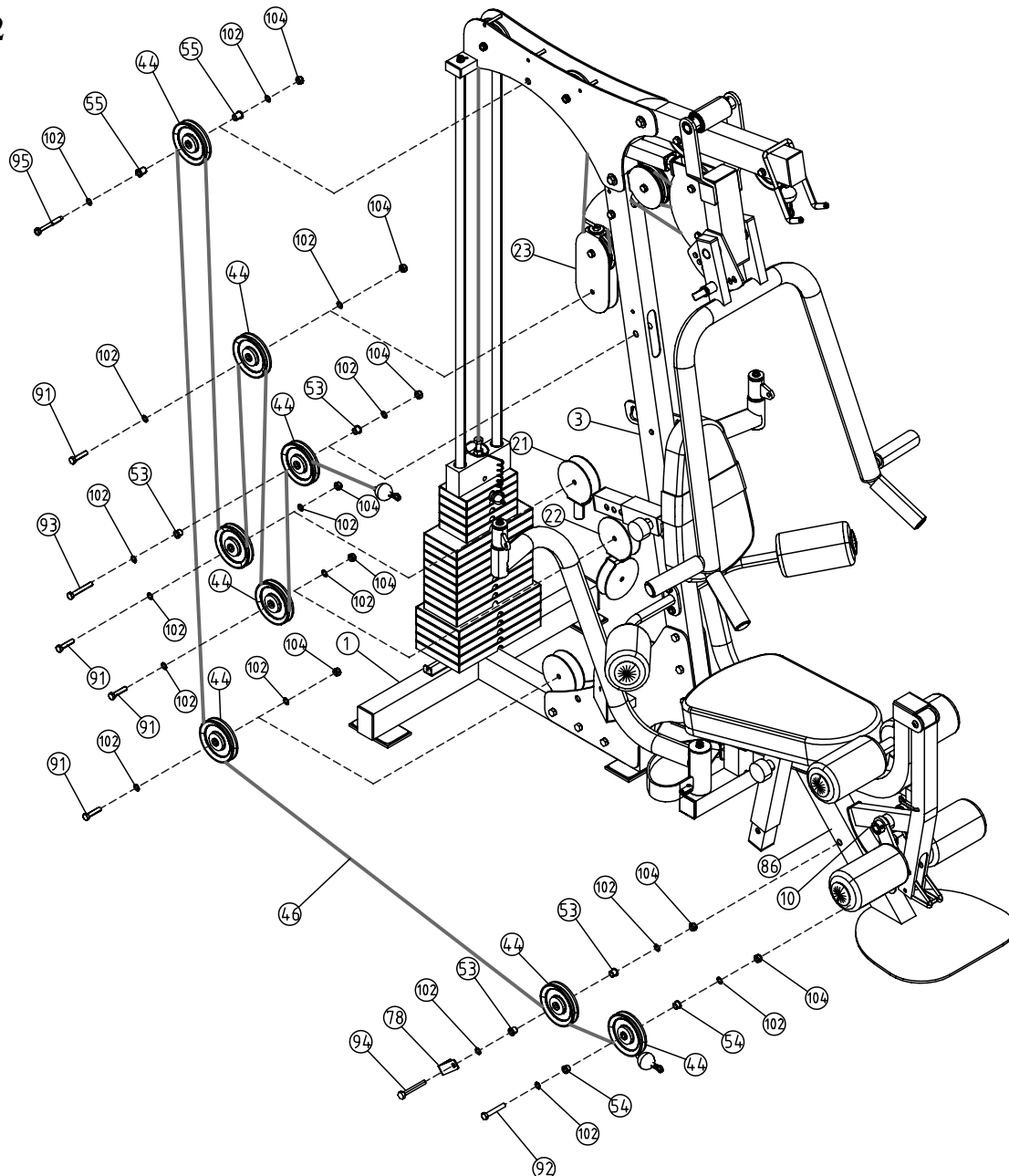
Install Mid Pulley Cable (46) as detailed in Figure 12. Follow dotted lines to identify exact location of pulleys. See Page 29 "Cable View" for more detail.

Start by installing cable under the pulley at Leg Extension location.

You will need the following for installation:

Pulley (44) - Qty. 8	Bolt (91) - Qty. 3	Pulley Bracket w/ Shaft (21) - Qty. 1
Cable (46) - Qty. 1	Bolt (92) - Qty. 1	Pulley Bracket Block (22) - Qty. 1
Nylon Locknut (104) - Qty. 8	Bolt (93) - Qty. 1	Pulley Bracket (23) - Qty. 1
Long Pulley Spacer (53) - Qty. 6	Bolt (94) - Qty. 1	
Longer Pulley Spacer (55) - Qty. 4	Bolt (95) - Qty. 1	
Short Pulley Spacer (54) - Qty. 2	Washer (102) - Qty. 18	

Figure 12



Step 13

Note: This step is only used if you **do not** have the Leg Press 2 attachment. Use the Cable Adapter (113) in place of the pulley.

Note: Stretch all cables out completely and make sure all twisting is removed before installing.

Install Leg Press Cable Substitute (47) as detailed in Figure 13. Follow dotted lines to identify exact location of pulleys.

You will need the following for installation:

Cable Adapter (113) - Qty. 1

Longer Pulley Spacer (55) - Qty. 2

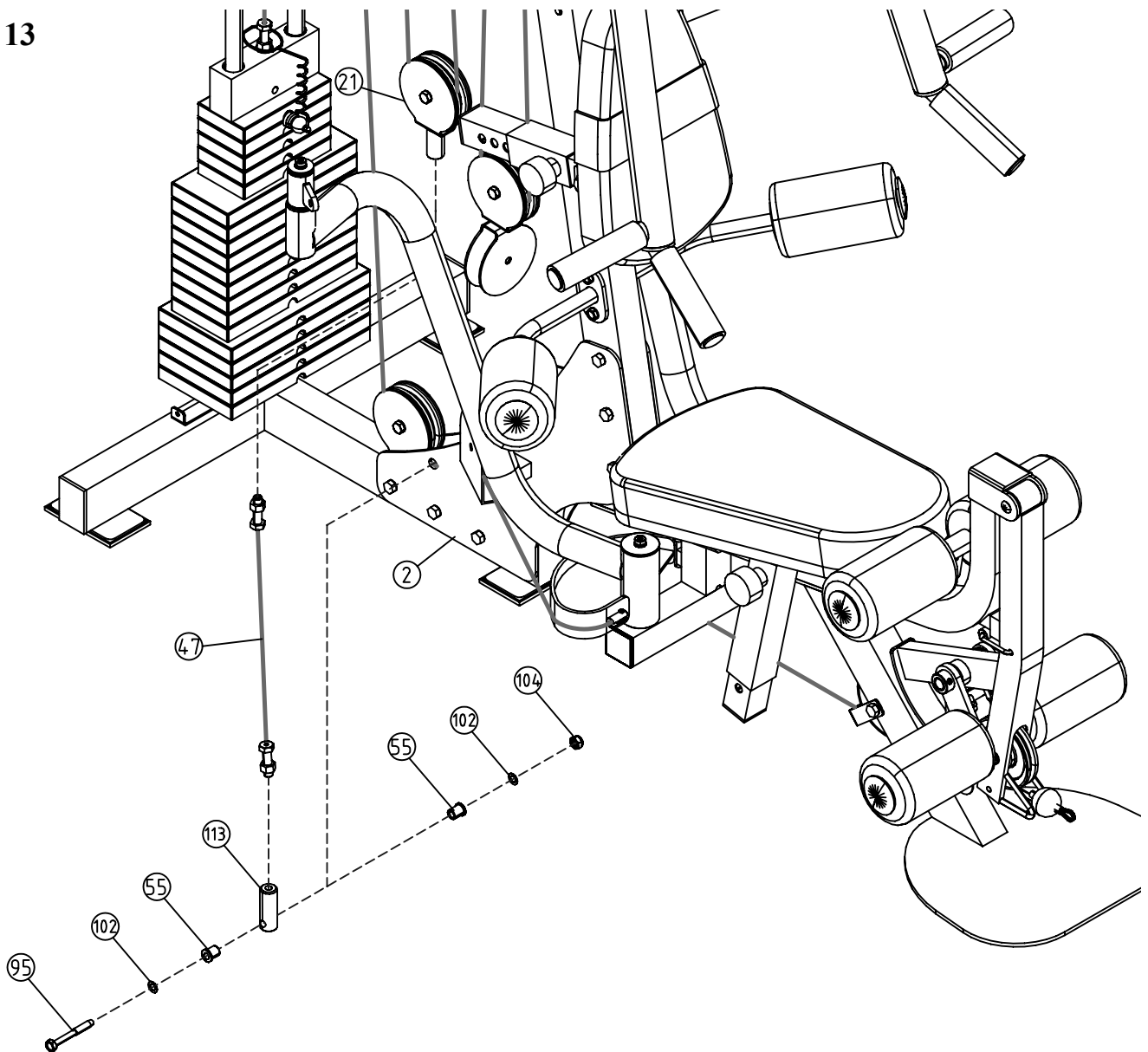
Cable (47) - Qty. 1

Bolt (95) - Qty. 1

Washers (102) - Qty. 2

Nylon Locknut (104) - Qty. 1

Figure 13



Step 14

Note: Stretch all cables out completely and make sure all twisting is removed before installing.

Install Pec Dec Cable (49) as detailed in Figure 14. Follow dotted lines to identify exact location of pulleys.

See Page 29 "Cable View" for more detail.

You will need the following for installation:

Cable (49) - Qty. 1

Pulley (44) - Qty. 3

Pulley Bracket Block (22) - Qty. 1

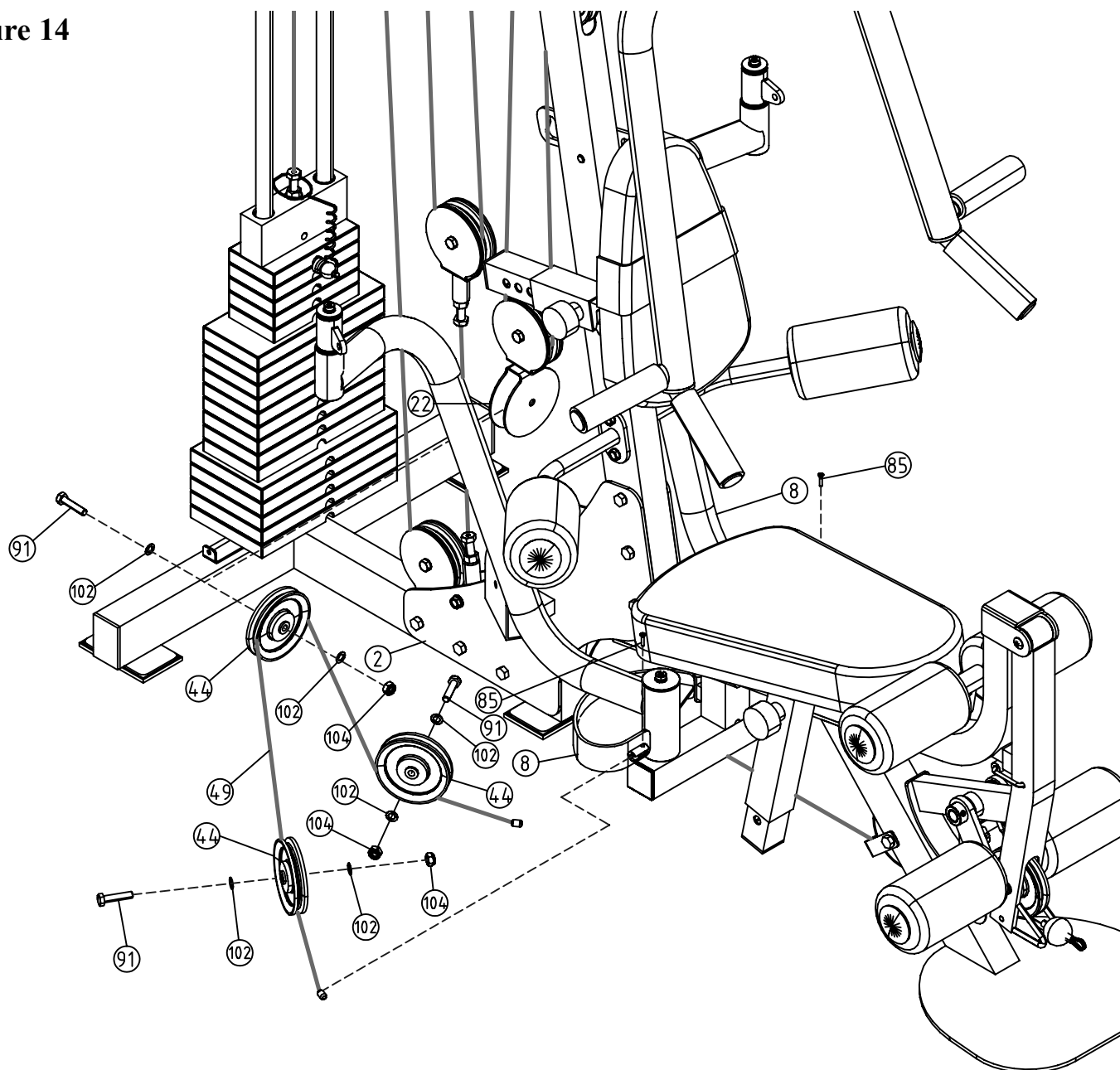
Bolt (91) - Qty. 3

Washers (102) - Qty. 6

Nylon Locknut (104) - Qty. 3

Philips Screw (85) - Qty. 2

Figure 14



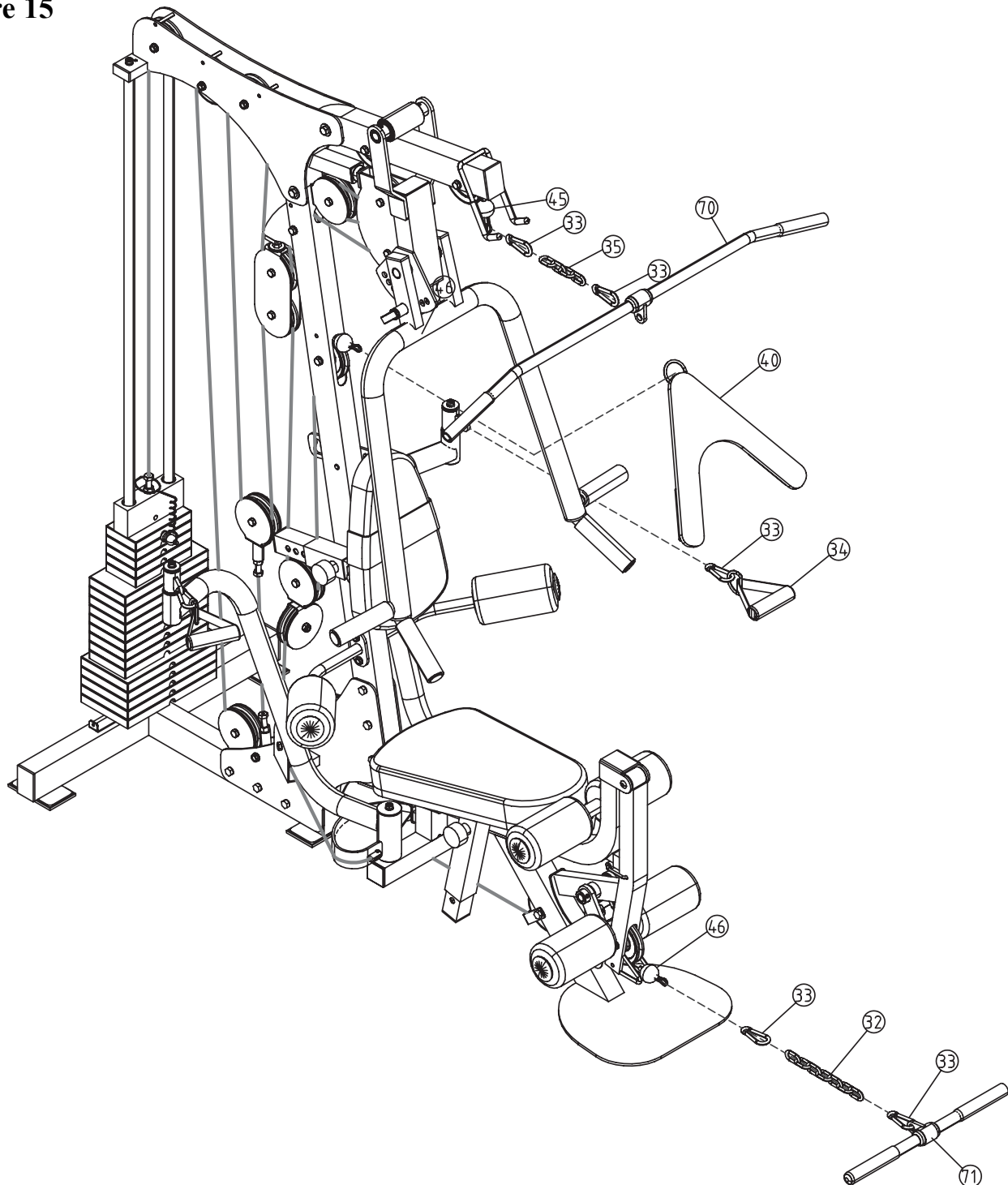
Step 15

Connect Long Lat Bar (70) to the Chest Press Cable (45) using two Gear Hooks (33) and Short Chain (35).

Connect Ab Strap (40) or Lat Strap (34) to Mid Pulley Cable (46) using one Gear Hook (33).

Connect Short Lat Bar (71) to Mid Pulley Cable (46) using two Gear Hooks (33) and Long Chain (32).

Figure 15

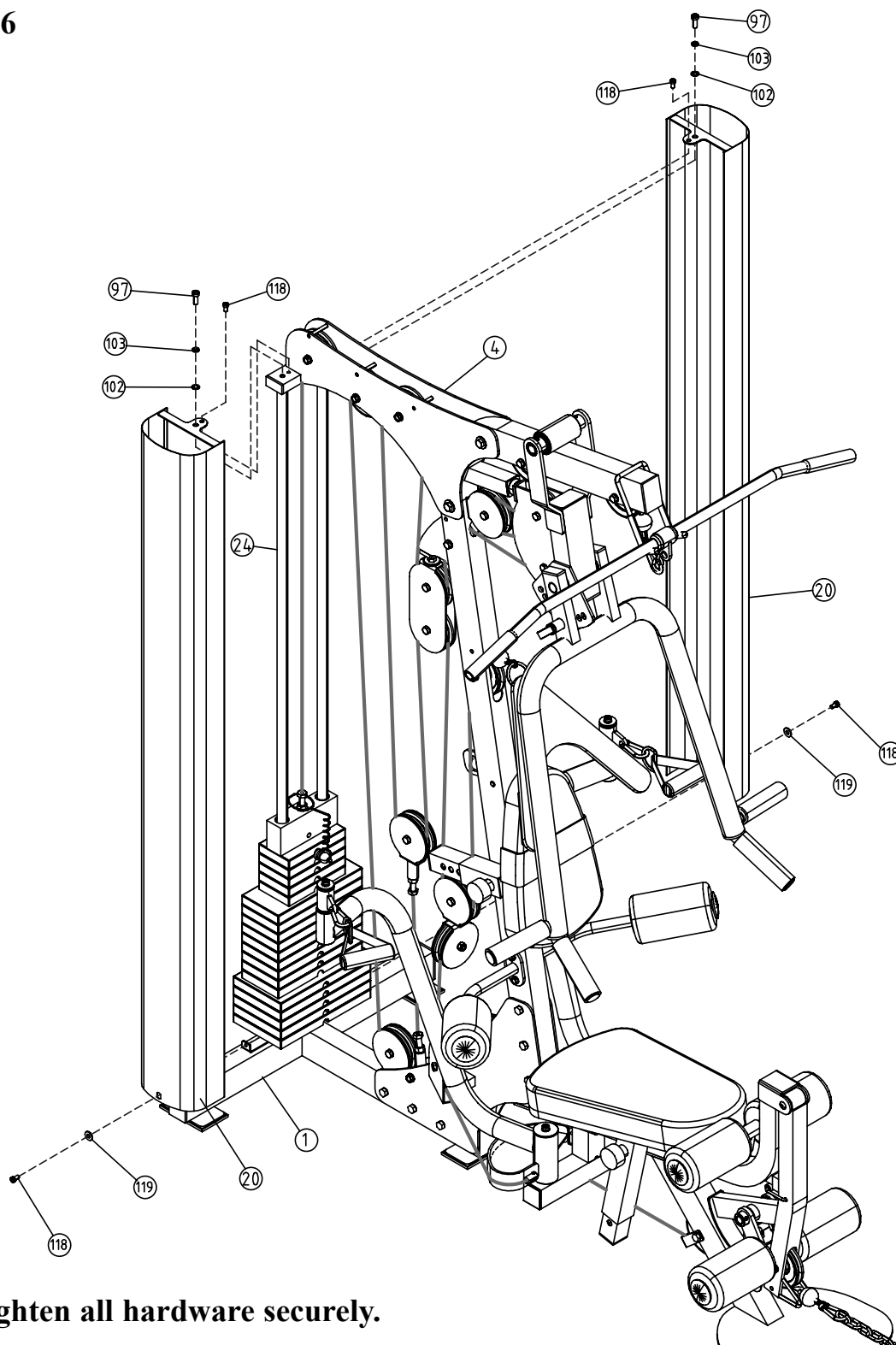


Step 16

Install Weight Shrouds (20) to each side of the Main Top Beam (4) using two Washers (102), two Spring Washers (103), and Allen Bolts (97 & 118).

Secure the bottom portion of the Weight Shrouds (20) to the Rear Frame (1) using two Washers (119) and two Allen Bolts (118).

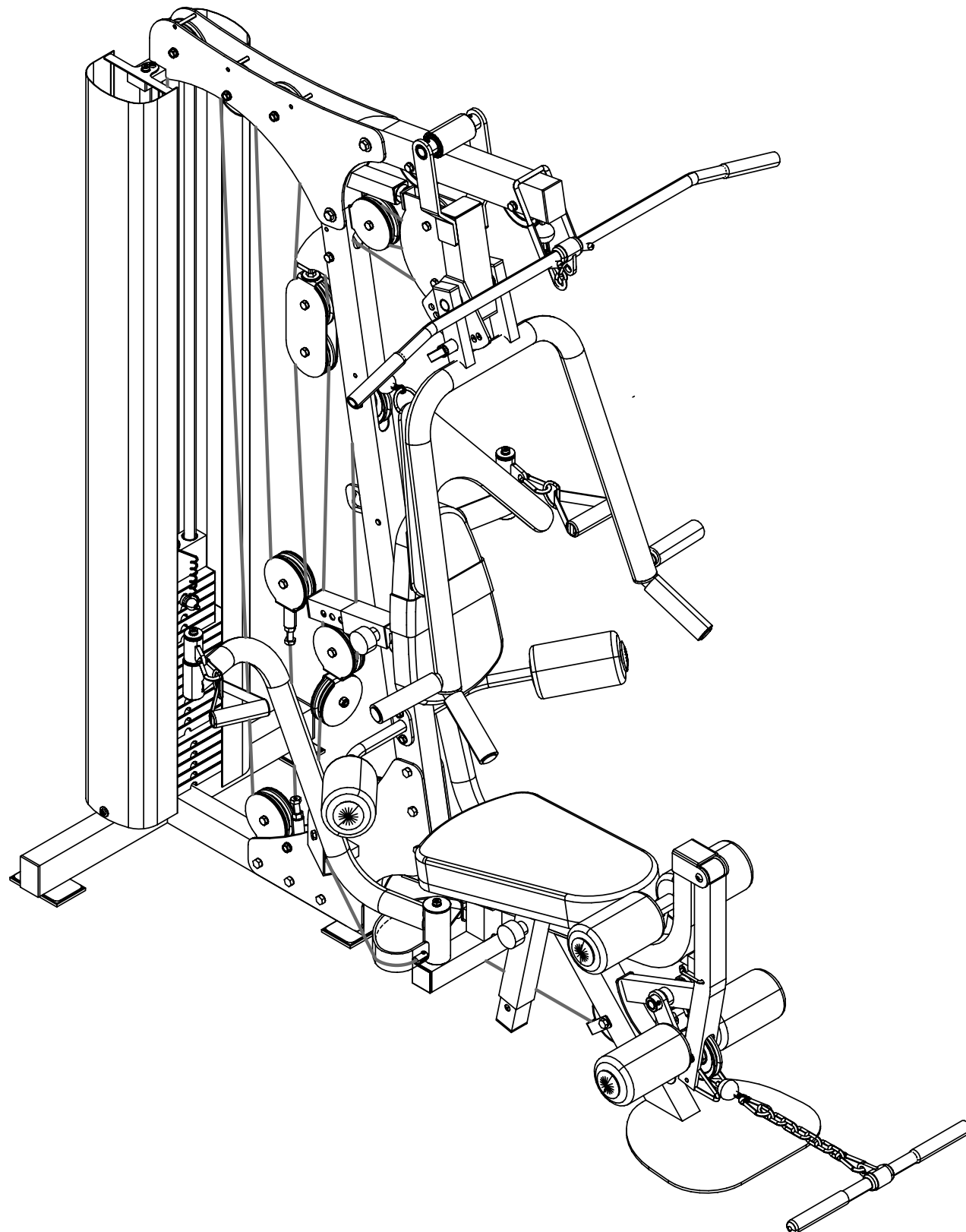
Figure 16



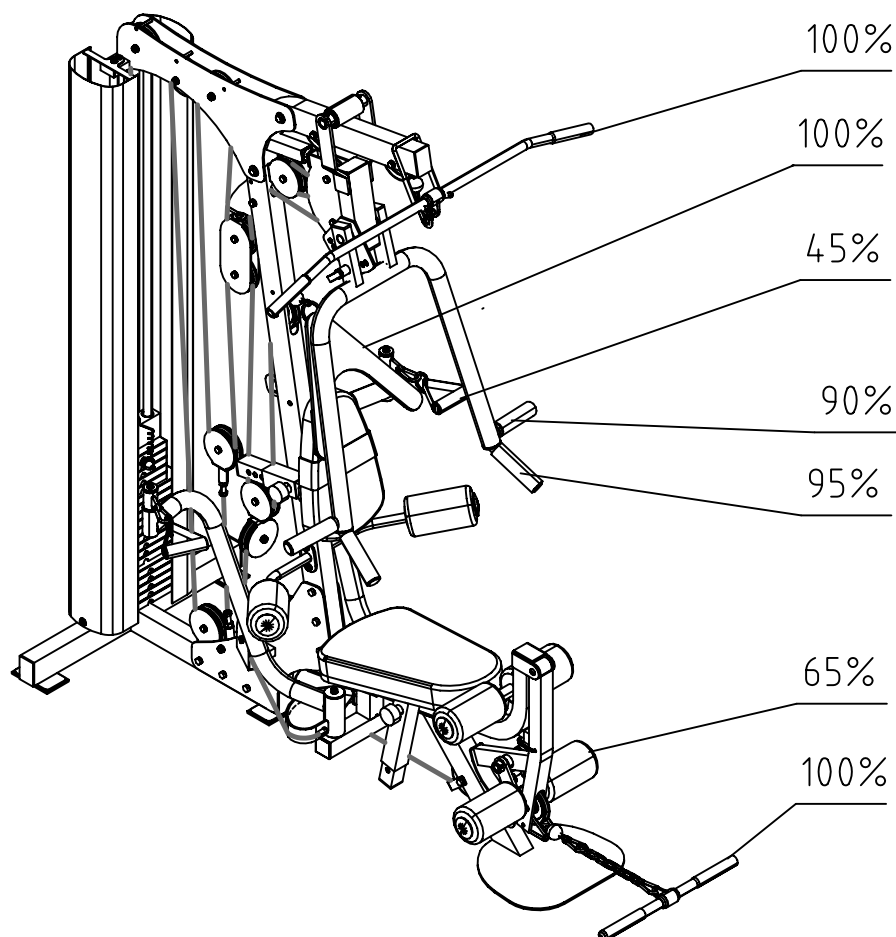
Note: Tighten all hardware securely.

Congratulations!

You have completed the assembly of your new KPS-1850.



Weight Ratios



KPS-1850	WEIGHT RATIOS				
Weight(lbs)	100%	95%	90%	65%	45%
10	10	9.5	9	6.5	4.5
15	15	14.25	13.5	9.75	6.75
20	20	19	18	13	9
25	25	23.75	22.5	16.25	11.25
30	30	28.5	27	19.5	13.5
35	35	33.25	31.5	22.75	15.75
45	45	42.75	40.5	29.25	20.25
55	55	52.25	49.5	35.75	24.75
65	65	61.75	58.5	42.25	29.25
75	75	71.25	67.5	48.75	33.75
85	85	80.75	76.5	55.25	38.25
95	95	90.25	85.5	61.75	42.75
105	105	99.75	94.5	68.25	47.25
115	115	109.25	103.5	74.75	51.75
125	125	118.75	112.5	81.25	56.25
140	140	133	126	91	63
155	155	147.25	139.5	100.75	69.75
170	170	161.5	153	110.5	76.5
185	185	175.75	166.5	120.25	83.25
200	200	190	180	130	90

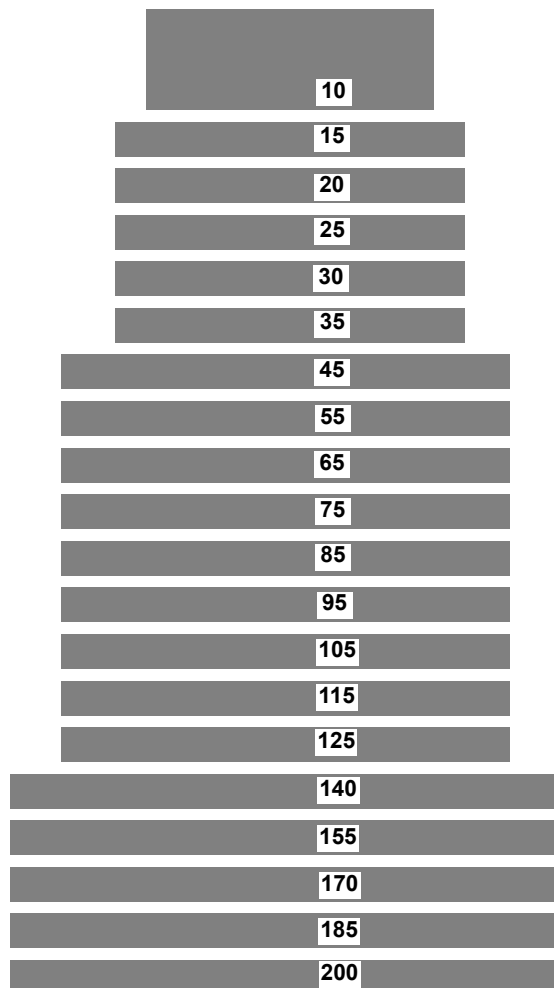
Weight Stack Sticker Placement



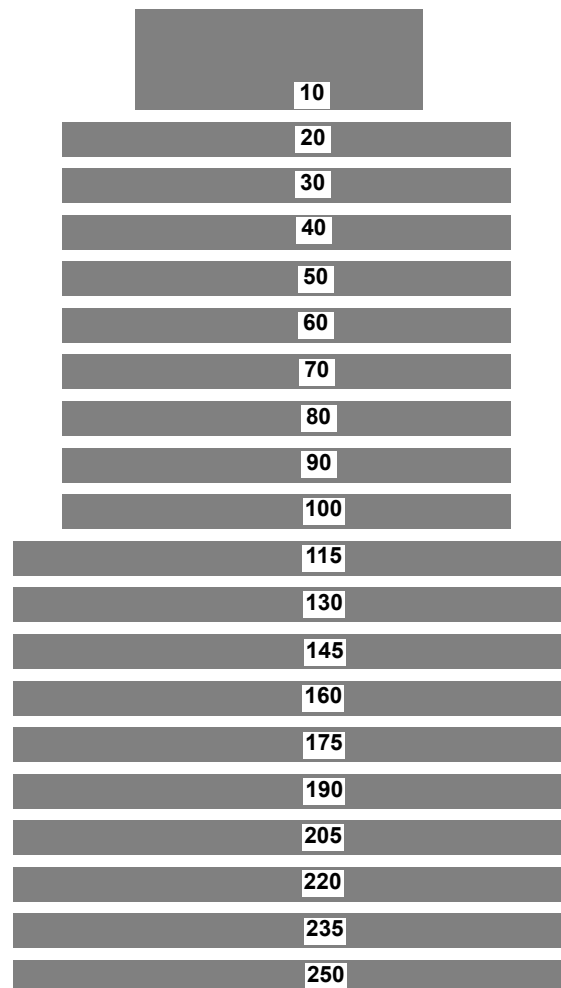
Your new POWER SYSTEM unit can be purchased with either a 200 LB or 250 LB weight stack. Depending on which weight stack you have purchased will determine which weight stack sticker numbers will be used.

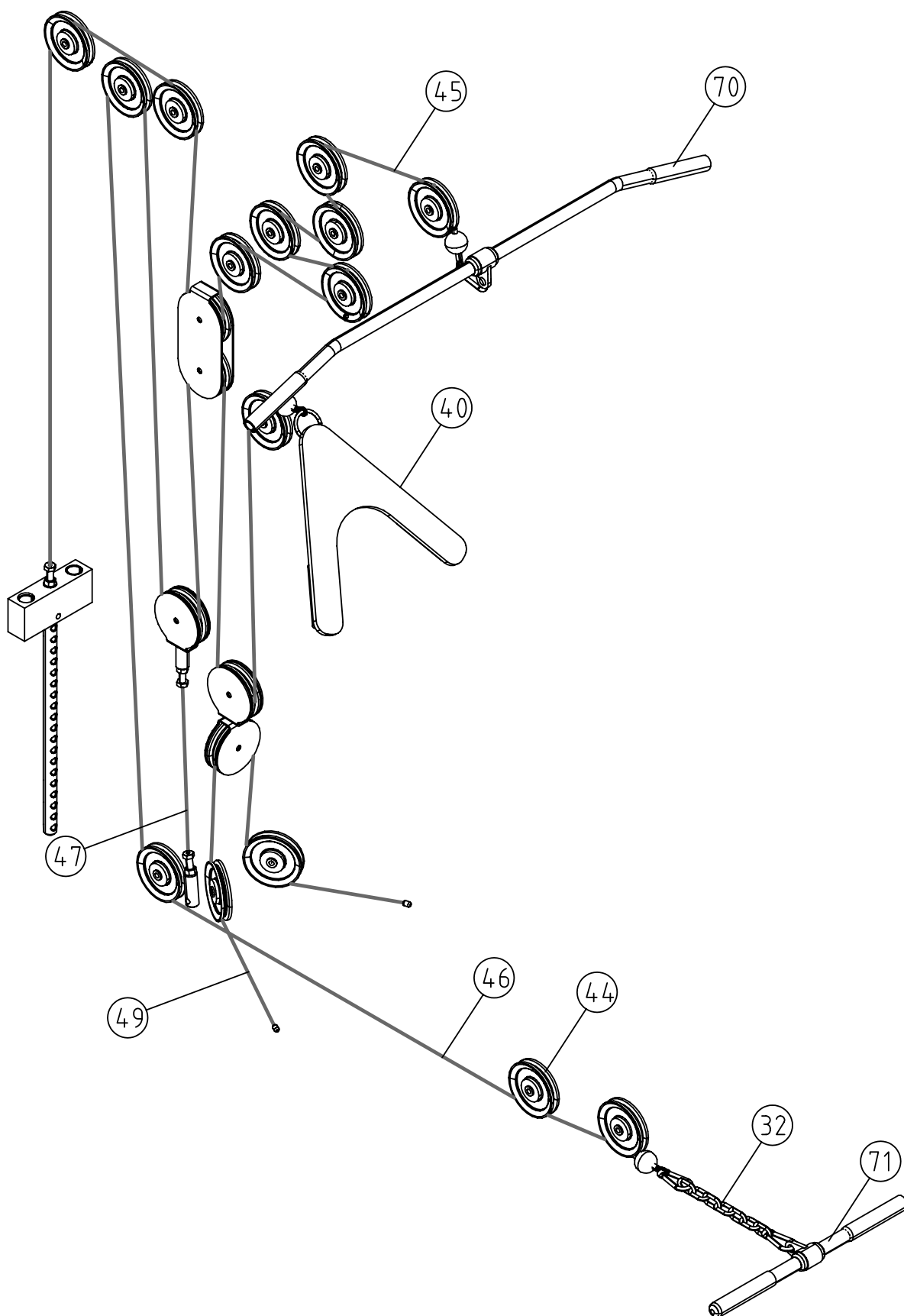
The weight stack images below show which weight stack sticker numbers are to be used on your weight stack. Please note that these stickers should not be put on until the entire unit has been assembled and all bolts and nuts have been tightened.

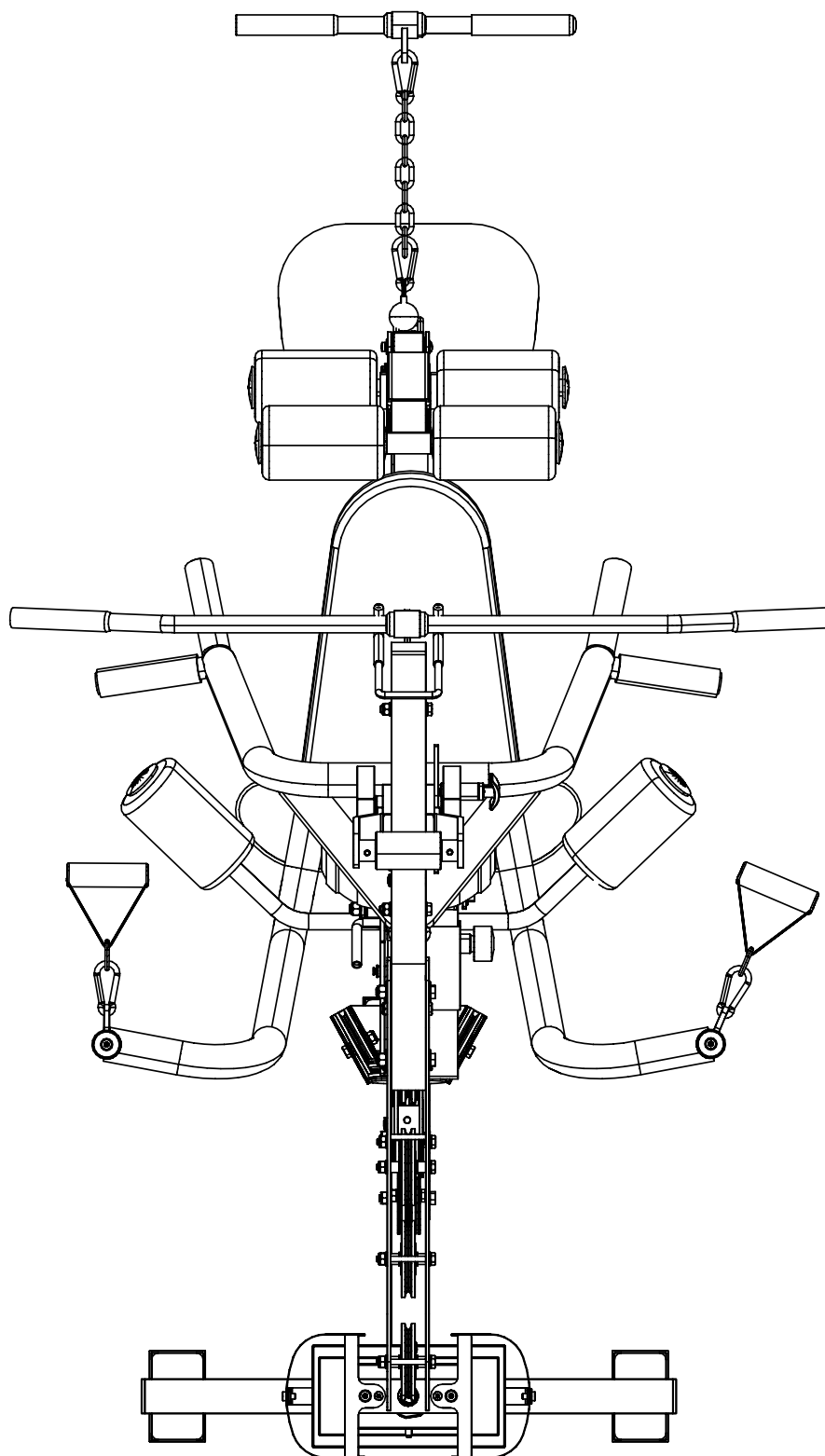
200 LB Stack



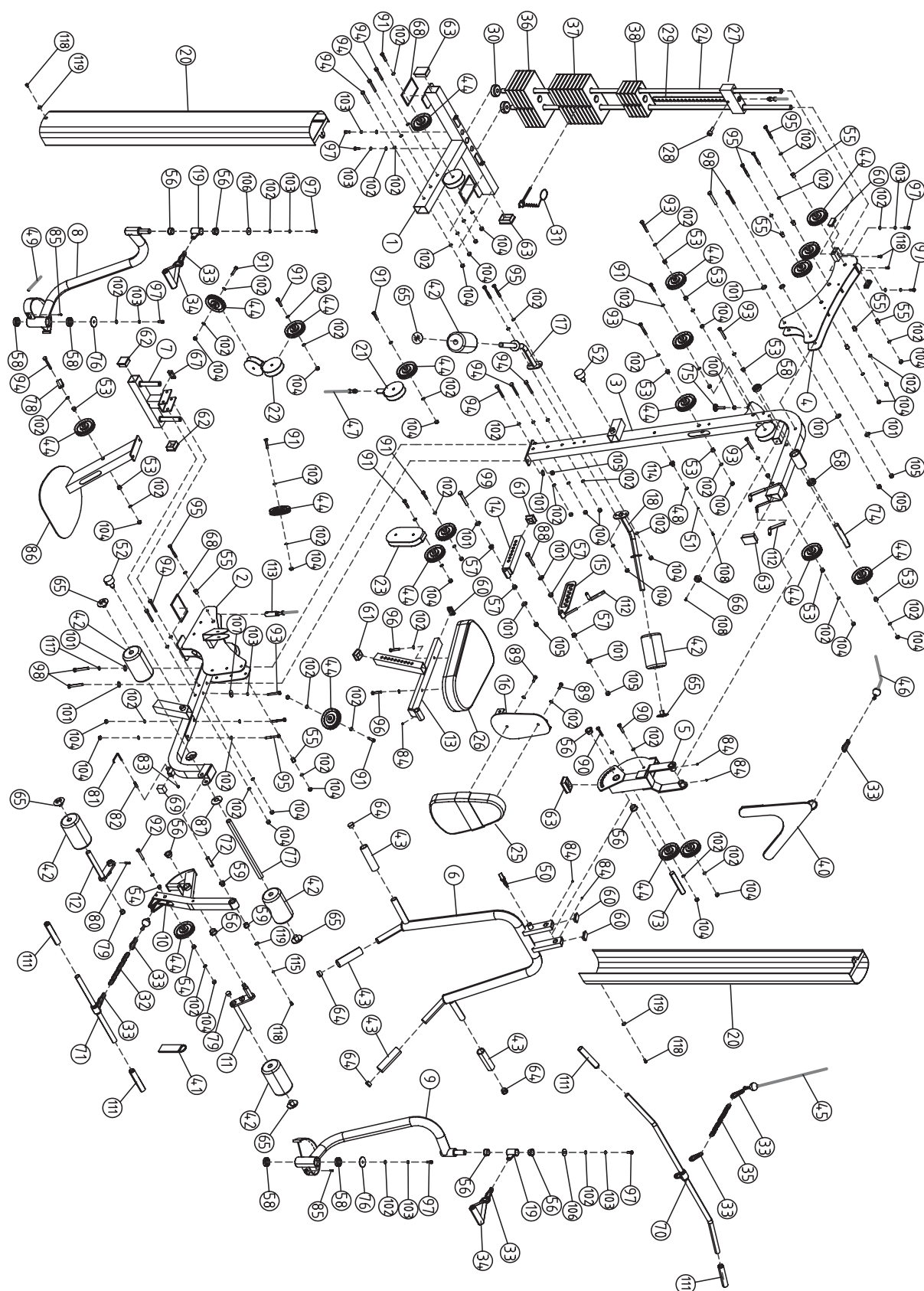
250 LB Stack







L 73.8" × W 47.4" × H 83.5"



Parts List



KPS-1850 Parts List

REF#	KEYS PART#	DESCRIPTION	QTY.	REF#	KEYS PART#	DESCRIPTION	QTY.
1	223-00235	Rear Base	1	61	206-00020	Square Plug 44.5	2
2	223-00236	Seat Pad Support Receptacle	1	62	206-00140	Square Plug 50.8	2
3	223-00237	Main Upright	1	63	206-00001	Square Plug 76.2*50.8	4
4	223-00238	Main Top Beam	1	64	206-00102	Round Plug 32	4
5	223-00239	Press Arm Support	1	65	206-00141	Big Plug 25.4	6
6	223-00240	Press Arm	1	66	206-00142	Nylon Stopper	1
7	223-00241	Pec Dec Mount	1	67	206-00143	Pec Dec Stop Bumper	1
8	223-00242	Right Pec Dec Arm	1	68	206-00061	Base Pad	3
9	223-00243	Left Pec Dec Arm	1	69	206-00099	End Cap Bumper	1
10	223-00244	Leg Extension Lever	1	70	223-00092	Long Lat Bar	1
11	219-00265	Foam Frame w/Shaft	1	71	219-00136	Short Lat Bar	1
12	219-00266	Foam Frame w/o Shaft	1	72	230-00017	Shaft for Leg Extension	1
13	223-00245	Seat Pad Support	1	73	230-00018	Shaft for Chest Press Adjustment	1
14	219-00267	Telescope for Back Pad	1	74	230-00019	Shaft for Chest Press	1
15	219-00268	Tilting for Back Pad	1	75	210-00097	Adjustable Stopper	1
16	219-00269	Back Pad Support	1	76	202-00145	Washer 6.6*18*1.6	2
17	219-00270	Right Leg Hold Leg Frame	1	77	219-00031	Long Foam Tube	1
18	219-00271	Left Leg Hold Leg Frame	1	78	219-00281	Cable Retainer Bracket	1
19	219-00272	Pec Dec Handle Bar	2	79	206-00138	Round Plug 25	2
20	223-00246	Weight Shroud	2	80	202-00146	Slip Tension Pin	1
21	219-00273	Pulley Bracket w/Shaft	1	81	202-00147	“U” Shape pin	1
22	219-00274	Pulley Bracket Block	1	82	202-00144	Small Spring	1
23	219-00275	Pulley Bracket	1	83	202-00142	Nut M6	1
24	223-00247	Guide Rod	2	84	202-00143	Screw M8*6	5
25	228-00085	Back Pad	1	85	202-00122	Philip Screw M4*20	2
26	228-00084	Seat Pad	1	86	223-00248	Front Upright	1
27	228-00031	Top Plate	1	87	206-00134	Plastic Washer	2
28	202-00121	Screw Bolt M12*35	1	88	202-00123	Bolt M12*75	1
29	219-00276	Selector Rod	1	89	202-00124	Bolt M10*30	2
30	206-00026	Weight Stack Bumper	2	90	202-00085	Bolt tM10*50	2
31	210-00002	Weight Pin	1	91	202-00086	Bolt M10*45	9
32	229-00038	Long Chain	1	92	202-00087	Bolt M10*65	1
33	210-00008	Gear Hook	7	93	202-00083	Bolt M10*70	5
34	210-00061	Lat Strap	2	94	202-00081	Bolt M10*75	9
35	229-00037	Short Chain	1	95	202-00082	Bolt M10*80	8
36	219-00277	15LB Plate	5	96	202-00125	Allen Bolt M10*50	2
37	219-00278	10LB Plate	9	97	202-00087	Allen Bolt M10*25	8
38	219-00279	5LB Plate	5	98	202-00126	Bolt M12*80	4
39	214-00001	Decal Weight Number	1	99	202-00077	Bolt M12*85	1
40	210-00060	Ab Strap	1	100	202-00129	Regular Hex Nut10	1
41	210-00059	Ankle Strap	1	101	202-00127	Washer 13*24*1.5	11
42	228-00077	Upholstered Roller Pad 100*22*180	6	102	202-00128	Washer 11*20*2	78
43	206-00146	Handle Grip	4	103	202-00100	Spring Washer 10	9
44	223-00228	Pulley	20	104	202-00091	Nylon Locknut M10	33
45	229-00047	Chest Press Cable	1	105	202-00092	Nylon Locknut M12	5
46	229-00048	Mid Pulley Cable	1	106	202-00129	Chrome Washer 38*11*2	2
47	229-00049	Leg Press Cable Substitute	1	107	202-00130	Washer 38*11*2	1
48	202-00138	Washer 6.6*18*1.6	1	108	202-00131	Philip Screw M6*15	2
49	229-00050	Pec Dec Cable	1	109	202-00132	Hex Key 6	1
50	210-00095	Pop Pin	1	110	202-00133	Hex Key 4	1
51	202-00139	Spring Washer 6	1	111	206-00135	Grip	4
52	210-00096	Pop Pin (Locking)	2	112	206-00136	Rubber stopper	3
53	202-00071	Long Pulley Spacer	10	113	210-00093	Cable Adaptor	1
54	202-00025	Short Pulley Spacer	2	114	206-00137	Nylon Cover	1
55	202-00140	Longer Pulley Spacer	8	115	202-00134	Spring Washer 8	1
56	202-00016	Bronze Bushing ID25.4	8	116	210-00091	Lube	1
57	202-00023	Bronze Bushing ID12.2	4	117	202-00135	Spring Washer 12	1
58	202-00024	Bearing ID25	6	118	202-00136	Allen Bolt M8*15	5
59	202-00141	Bronze Bushing ID16	2	119	202-00137	Washer 9*22*2	3
60	206-00139	Square Plug 50*25	5				



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In a light institutional setting, Keys will extend a one year warranty to the the original purchaser.

During the warranty period Keys will repair or replace (at Keys' option) the product if it becomes defective, malfunctions, or otherwise fails to conform with this Warranty under normal use. In repairing the Product, Keys may replace defective parts, or at the option of Keys, serviceable used parts that are equivalent to new parts in performance. All exchanged parts and Products replaced under this warranty will become the property of Keys. Keys reserves the right to change manufacturers of any part to cover any existing warranty.

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