



ENGINEERING DATA

GAS FURNACES

**ML180UHE**

MERIT® SERIES

Upflow / Horizontal - High Efficiency Blower Motor

Bulletin No. 210613  
June 2011

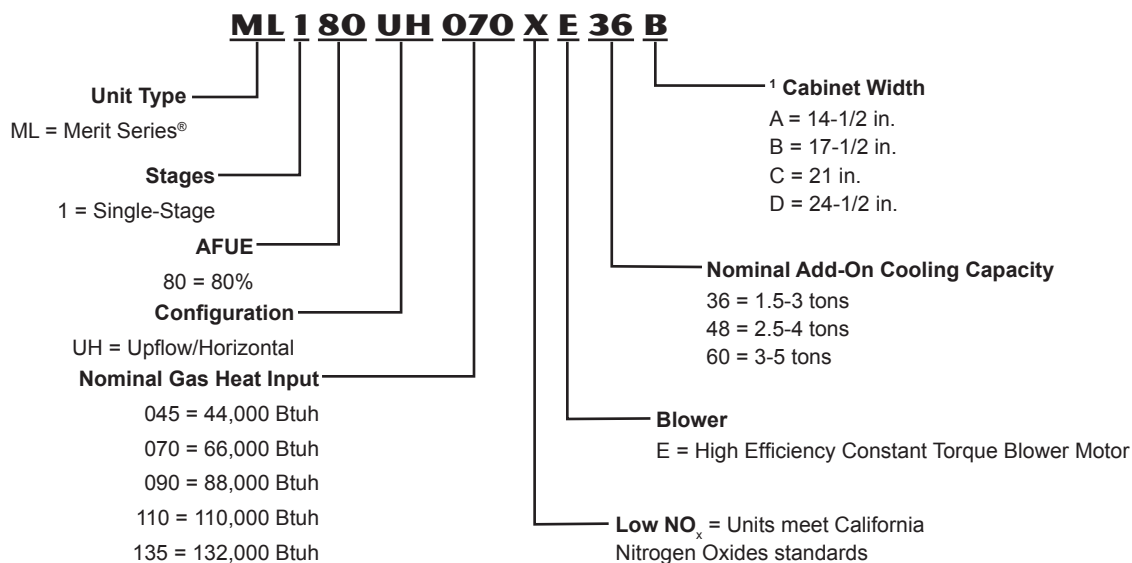


**AFUE - 80%**

**Input - 44,000 to 132,000 Btuh**

**Nominal Add-on Cooling - 1.5 to 5 Tons**

## MODEL NUMBER IDENTIFICATION



<sup>1</sup> Indoor coils with the same letter designation will physically match the furnace.

## FEATURES

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**NOTE - ML180UHE FURNACES ARE NOT AVAILABLE IN CANADA!**

### WARRANTY

**Duralok™ Aluminized Steel Heat Exchanger**  
- **Limited twenty year warranty** in residential applications, ten years in non-residential applications.

**All other covered components - Limited five year warranty** in residential applications, one year in non-residential applications.

Refer to Lennox Equipment Limited Warranty certificate included with equipment for details.

### APPROVALS

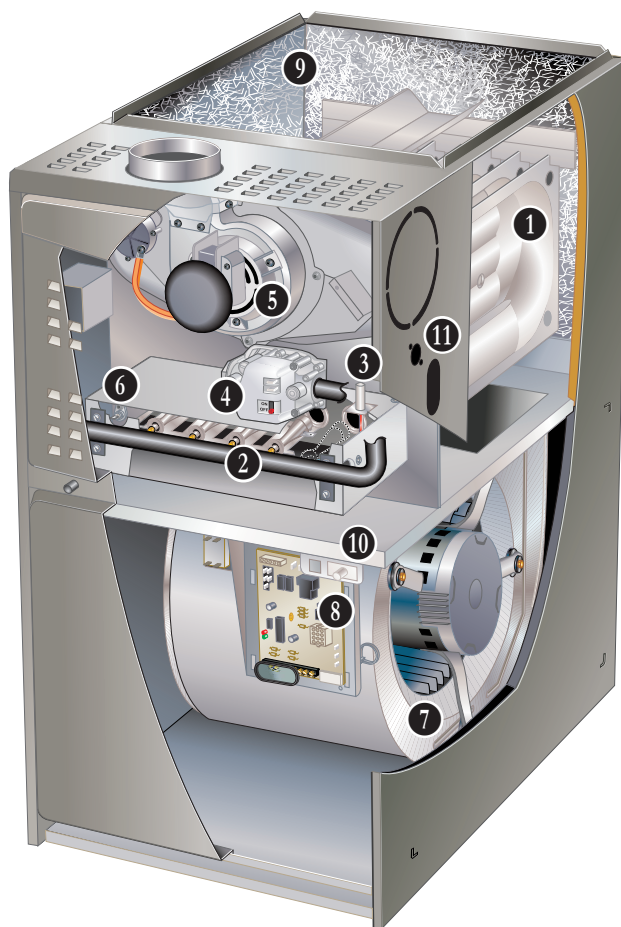
Units are Certified by AHRI.

Units tested and rated according to US DOE test procedures and FTC labeling regulations.

“X” models approved by the California Energy Commission and meet California Seasonal Efficiency requirements and California Nitrogen Oxides (NOx) Standards.

ISO 9001 Registered Manufacturing Quality System.

Blower data from unit tests conducted in Lennox Laboratory air test chamber.



### APPLICATIONS

Input capacities of 44,000, 66,000, 88,000, 110,000 and 132,000 Btuh.

Energy efficiency (AFUE) of 80%.

Compact cabinet for upflow, horizontal-left or horizontal-right applications.

Utility room, alcove, closet, crawl space, basement or attic installation.

Lennox add-on indoor coils, high-efficiency air cleaners and humidifiers can easily be added to furnace.

Shipped factory assembled with all controls installed and wired.

Ready for installation in upflow or horizontal right-hand position without any modifications. Horizontal left-hand position requires repositioning of pressure switch. Removable bottom seal panel shipped in place for side return air is easily removed for bottom/end return air applications.

Each unit factory test operated to ensure proper operation.

## FEATURES

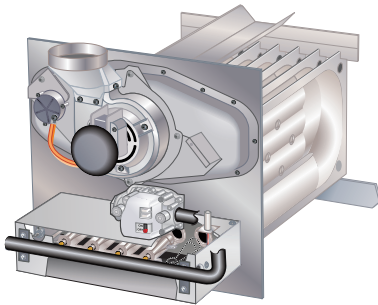
### HEATING SYSTEM

#### 1 Lennox Duralok™ Heat Exchanger Assembly

Heavy gauge aluminized steel heat exchanger.

Crimped seam clamshell type design.

Designed for normal expansion and contraction.



Minimum resistance to air flow.

Heat exchanger has been laboratory life cycle tested in excess of industry standards.

Compact size of heat exchanger permits low overall design of furnace cabinet.

#### 2 Inshot Burners

Aluminized steel inshot burners provide efficient, trouble-free operation.

Burner venturi mixes air and gas in correct proportion for proper combustion.

Burner assembly is removable from the unit as a single component for ease of service.

#### 3 SureLight® Hot Surface Ignitor

Tough, reliable, long-life, trouble-free performance.

Silicon nitride ignitor.

Cemented to steatite block for protection against current leakage.

Ignition leads are constructed of nickel plated copper and are enclosed in high temperature Teflon® insulation for dependable operation.

#### 4 Gas Control Valve

24 volt redundant combination gas control valve combines manual shut off switch (On-Off), automatic electric valve (dual) and gas pressure regulation into a compact combination control.

#### 5 Combustion Air Inducer

Shaded pole heavy duty blower prepurges heat exchanger and safely vents flue products.

Pressure switch proves blower operation before allowing gas valve to open.

Operates only during heating cycle.

Direct access allows inducer assembly to be rotated 90° clockwise or counterclockwise to facilitate easy vent attachment from either side of the cabinet in upflow applications and from the top in horizontal applications.

#### 6 Flame Rollout Switches (2)

Manual reset switches are factory installed on burner box.

Switches provides protection from abnormal operating conditions.

##### Limit Controls

Automatic reset, primary and secondary limits are accurately located.

Primary limit factory installed on vestibule panel on all units, secondary limit factory installed on blower housing.

### OPTIONS

#### High Altitude Pressure Switch Kit

Required on most units for proper unit operation at altitudes from 4,501 to 7500 ft.

#### Natural Gas to LPG/Propane Conversion Kit

Required for field changeover from natural gas to LPG/Propane.

#### LPG/Propane to Natural Gas Conversion Kit

Required for field changeover from LPG/Propane to natural gas.

#### Vent Adaptor (Upflow Applications Only)

Allows venting through a masonry chimney without the need of a flue liner.

Manual reset temperature sensor protects against abnormal operating conditions.

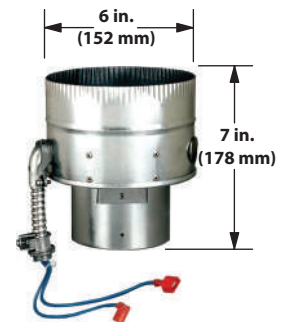
Sensor wiring may be routed from either side of adaptor.

Minimum winter design temperatures:

-10°F when used with interior masonry chimneys.

+5°F when used with exterior masonry chimneys.

Refer to Winter Design Temperatures Map on page 6 for application information. Also refer to the installation instructions for detailed information.



### BLOWER

#### 7 Direct drive blower.

Statically and dynamically balanced.

Resiliently mounted.

Blower assembly easily removed for servicing.

#### High Efficiency Constant Torque Blower Motor

ECM (Electronically Commutated Motor) motor.

Motor is programmed to provide constant torque at each of the selectable speeds.

Motor is controlled by the Integrated Furnace Control.

Blower speeds are easily changed on the integrated furnace control. See blower performance tables.

## FEATURES

### 8 CONTROLS

#### **SureLight® Integrated Furnace Control**

Control contains all necessary controls and relays to operate furnace.

Combustion air inducer is operated by the integrated furnace control. Prior to ignition, a pre-purge cycle for 15 seconds is initiated. After the main burners are turned off, a post-purge cycle for 5 seconds is run.

Flame sensor assures safe and reliable operation.

Should loss of flame occur the integrated furnace control will initiate 4 re-attempts at ignition before locking out unit operation for 60 minutes.

Watchguard type circuit automatically resets ignition controls after one hour of continuous thermostat demand after unit lockout, eliminating nuisance calls for service.

Fan control consists of adjustable blower timed-off delay (60, 90, 120, 180 seconds - factory setting 90 seconds) and fixed blower timed-on delay (30 seconds - heating, 2 seconds - cooling).

For air-conditioning applications, blower is automatically energized on thermostat demand for cooling. Control has low speed continuous blower speed setting for humidifier or air cleaner operation.

Two accessory terminals furnished for additional power supply requirements for 120 volt (less than 1 amp) power humidifiers and powered air cleaners. One additional terminal is furnished for power supply requirements for 24V (less than 0.5 amp) low voltage accessories.

Ignition control has single red LED to indicate status and as an aid in troubleshooting.

Last five codes are stored in non-volatile memory (accessible by recall button on control) for servicing.

#### **24 Volt Transformer**

Furnished and factory installed on outside of control box. 40VA transformer has fuse wired in series.

#### **Field Wiring Make-up Box**

Furnished for line voltage wiring.

Factory installed internally on left side of furnace.

Box may be installed on right side of furnace.

### OPTIONS

#### **Thermostat**

Thermostat (programmable/non-programmable) is not furnished with unit.

See Thermostat bulletins in Controls Section and Lennox Price Book for selection.

#### **FILTER (NOT FURNISHED)**

Filter and provisions for external mounting must be field provided.

### OPTIONS

#### **Air Filter and Rack Kit for Horizontal Return Air (End) Applications**

Washable or vacuum cleanable polyurethane frame type filter and external end return air rack available for field installation.

Rack has filter door for easy filter servicing.

Flanges on rack allow easy duct connection.

See dimension drawing.

#### **Air Filter and Rack Kit for Upflow Side Return Air**

Applications - Not for use with Return Air Base

Washable or vacuum cleanable polyurethane frame type filter and external side return air rack available for field installation.

Available in single and ten pack kits.

Rack has filter door for easy filter servicing.

Flanges on rack allow easy duct connection.

Field installs on either side of unit cabinet. See dimension drawing.

## FEATURES

### **CABINET**

Low-profile, narrow width cabinet allows easy installation.

Heavy-gauge, cold rolled steel construction.

Pre-painted cabinet finish.

Flue outlet on top of cabinet for upflow applications, can be relocated to either side of cabinet for horizontal applications.

Flanges provided on supply air opening for ease of plenum connection or alignment with indoor coil.

- 9 Insulated cabinet with foil faced insulation on sides and back of heating compartment.

Complete service access.

- 10 Safety interlock switch automatically shuts off power to unit when blower compartment access panel is removed.

- 11 Gas piping and electrical inlets are provided in both sides of cabinet.

#### **Return Air Entry:**

For bottom/end return-air entry for upflow/horizontal applications, remove furnished bottom seal panel from cabinet.

For side return-air entry (upflow applications only), corners are marked on either side of cabinet for return air cut-outs.

See dimension drawings.

**NOTE - 60C and 60D size units that require air volumes over 1800 cfm must have one of the following:**

1. Single side return air with transition, to accommodate 20 x 25 x 1 in. cleanable air filter. Required to maintain proper air velocity.
2. Single side return air with Optional Return Air Base
3. Bottom return air.
4. Return air from both sides.
5. Bottom and one side return air.

See Blower Performance Tables for additional information.

#### **Coil Match-up**

All furnaces exactly match C33 and CX34 cased upflow indoor coils and CH33 horizontal indoor coils with same letter designation in model number. No adaptor required. Engaging holes furnished on cabinet for alignment.

C33 uncased coils match furnaces without any overhang but require an optional adaptor base or field fabricated transition to match furnace opening. See C33 coil bulletin for additional information.

### **OPTIONS**

#### **Horizontal Suspension Kit**

Provides suspension of unit and coil in horizontal applications.

Allows complete service access.

Consists of corner mounted hanging brackets with vibration isolators, return air end support rail and hardware for assembly.

Metal hanging straps must be field provided.

#### **Return Air Base**

A field fabricated transition or Return Air Base is required when using an IAQ product higher than 14-3/16 in. installed next to the unit and serviced from the front. IAQ products higher than 20 in. require a field fabricated transition.

Base must be used for 60C and 60D models with air volumes over 1800 cfm in upflow applications when only one side return is required.

Cabinet is shipped flat for easy field assembly and is pre-painted steel to match the furnace.

See Dimension Drawing.

## 99% WINTER DESIGN TEMPERATURES FOR THE CONTIGUOUS UNITED STATES



This map is a necessarily generalized guide to temperatures in the contiguous United States. Temperatures shown for areas such as mountainous regions and large urban centers may not be accurate. The data used to develop this map was taken from the 1993 ASHRAE Fundamentals Handbook (Chapter 24, Table 1: Climate Conditions for the United States).

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## SPECIFICATIONS

Gas Heating Performance	Model No. Model No. - Low Nox	ML180UH045E36A ML180UH045XE36A	ML180UH070E36B ML180UH070XE36B	ML180UH090E48B ML180UH090XE48B
	<sup>1</sup> AFUE	80%	80%	80%
	Input - Btuh	44,000	66,000	88,000
	Output - Btuh	36,000	53,000	72,000
	Temperature rise range - °F	15 - 45	40 - 70	35 - 65
	Gas Manifold Pressure (in. w.g.)	3.5 / 10.0	3.5 / 10.0	3.5 / 10.0
	Nat. Gas / LPG/Propane			
High Static - in. w.g.		0.50	0.50	0.50
Connections	Flue connection - in. round	4	4	4
in.	Gas pipe size IPS	1/2	1/2	1/2
Indoor Blower	Wheel nom. dia. x width - in.	10 x 8	10 x 10	10 x 10
	Motor output - hp	1/2	1/2	3/4
	Tons of add-on cooling	1.5 - 3	1.5 - 3	2.5 - 4
	Air Volume Range - cfm	350 - 1380	395 - 1415	750 - 1785
Electrical Data	Voltage	120 volts - 60 hertz - 1 phase		
	Blower motor full load amps	6.8	6.8	8.4
	Maximum overcurrent protection	12	12	12
Shipping Data	lbs. - 1 package	111	127	142

## SPECIFICATIONS

Gas Heating Performance	Model No. Model No. - Low Nox	ML180UH090E60C ---	ML180UH110E60C ML180UH110XE60C	ML180UH135E60D ---
	<sup>1</sup> AFUE	80%	80%	80%
	Input - Btuh	88,000	110,000	132,000
	Output - Btuh	72,000	90,000	107,000
	Temperature rise range - °F	30 - 60	35 - 65	30 - 60
	Gas Manifold Pressure (in. w.g.)	3.5 / 10.0	3.5 / 10.0	3.5 / 10.0
	Nat. Gas / LPG/Propane			
High Static - in. w.g.		0.50	0.50	0.50
Connections	Flue connection - in. round	4	4	4
in.	Gas pipe size IPS	1/2	1/2	1/2
Indoor Blower	Wheel nom. dia. x width - in.	11-1/2 x 10	11-1/2 x 10	11 x 11
	Motor output - hp	1	1	1
	Tons of add-on cooling	3 - 5	3 - 5	3.5 - 5
	Air Volume Range - cfm	990 - 2290	920 - 2315	1140 - 2495
Electrical Data	Voltage	120 volts - 60 hertz - 1 phase		
	Blower motor full load amps	10.9	10.9	10.9
	Maximum overcurrent protection	12	12	12
Shipping Data	lbs. - 1 package	152	160	178

NOTE - Filters and provisions for mounting are not furnished and must be field provided.

<sup>1</sup> Annual Fuel Utilization Efficiency based on DOE test procedures and according to FTC labeling regulations. Isolated combustion system rating for non-weatherized furnaces.

## INSTALLATION CLEARANCES - INCHES (MM)

### UPFLOW POSITION

Vent Type	Type B1	Type C
Sides	0 (0)	<sup>1</sup> 0 (0)
Rear	0 (0)	0 (0)
Top	1 (25)	1 (25)
Front	2-1/4 (57)	2-1/4 (57)
Front (service/alcove)	24 (610)	24 (610)
Floor	Combustible	Combustible
Flue	1 (25)	6 (152)

NOTE - Air for combustion must conform to the methods outlined in the National Fuel Gas Code (NFPA 54/ANSI-Z223.1).

NOTE - In the U.S. flue sizing must conform to the methods outlined in the current National Fuel Gas Code (NFPA 54/ANSI-Z223.1) or applicable provisions of local building codes.

<sup>1</sup> Left side requires 4 in. if single wall vent is used on 14-1/2 in. cabinets, 2 in. on 17-1/2 in. cabinets.

### HORIZONTAL POSITION

Vent Type	Type B1	Type C
End	<sup>1</sup> 2	<sup>1</sup> 2
Rear	0 (0)	0 (0)
Top	<sup>1</sup> 0 (0)	<sup>1</sup> 0 (0)
Front	2-1/4 (57)	2-1/4 (57)
Front (service)	24 (610)	24 (610)
Floor	Combustible	Combustible
Flue	1 (25)	6 (152)

NOTE - Air for combustion must conform to the methods outlined in the National Fuel Gas Code (NFPA 54/ANSI-Z223.1).

NOTE - In the U.S. flue sizing must conform to the methods outlined in the current National Fuel Gas Code (NFPA 54/ANSI-Z223.1) or applicable provisions of local building codes.

<sup>1</sup> Line contact installation permissible between jacket top or sides and building joists.

## OPTIONAL ACCESSORIES - MUST BE ORDERED EXTRA

		“A” Width Models	“B” Width Models	“C” Width Models	“D” Width Models
CABINET ACCESSORIES					
Horizontal Suspension Kit - Horizontal only		51W10	51W10	51W10	51W10
Return Air Base - Upflow only		65W75	50W98	50W99	51W00
FILTERS					
<sup>1</sup> Air Filter and Rack Kit	Horizontal (end)	87L95	87L96	87L97	87L98
	Size of filter - in.	14 x 25 x 1	18 x 25 x 1	20 x 25 x 1	25 x 25 x 1
	Side Return	44J22	44J22	44J22	44J22
	Single	66K63	66K63	66K63	66K63
	Ten Pack	66K63	66K63	66K63	66K63
Size of filter - in.		16 x 25 x 1	16 x 25 x 1	16 x 25 x 1	16 x 25 x 1
VENTING					
Vent Adaptor – 6 in. conn. size upflow applications only		18M79	18M79	18M79	18M79

<sup>1</sup> Cleanable polyurethane, frame-type filter.

## GAS HEAT ACCESSORIES

Input	High Altitude Pressure Switch Kit			Natural Gas to LPG/Propane Kit		LPG/Propane to Natural Gas Kit	Natural Gas High Altitude Orifice Kit
	0 - 4500 ft.	4501 - 7500 ft.	7501 - 10,000 ft.	0 - 7500 ft.	7501 - 10,000 ft.	0 - 7500 ft.	7501 - 10,000 ft.
045	No Change	80W52	80W51	70W89	76W15	73W81	73W37
070	No Change	80W52	80W51	70W89	76W15	73W81	73W37
090	No Change	80W52	80W51	70W89	76W15	73W81	73W37
110	No Change	80W52	80W52	70W89	76W15	73W81	73W37
135	No Change	80W52	80W51	70W89	76W15	73W81	73W37

## HIGH ALTITUDE DERATE

NOTE - Units may be installed at altitudes up to 2000 ft. above sea level without any modifications.

At altitudes above 2000 ft. units must be derated to match information in the shaded areas shown below.

NOTE - This is the only permissible derate for these units.

Input	Gas Manifold Pressure (Outlet) in. w.g.								Line Pressure - in. w.g.		
	0 - 2000 Feet		2001 - 4500 Feet		4501 - 7500 Feet		7501 - 10,000 ft.		Minimum		Maximum
	Natural Gas	LPG/Propane	Natural Gas	LPG/Propane	Natural Gas	LPG/Propane	<sup>1</sup> Natural Gas	LPG/Propane	Natural Gas	LPG/Propane	
045	3.5	10	3.2	10	3	10	3.5	10	4.5	11	13
070	3.5	10	3.2	10	2.8	10	3.5	10	4.5	11	13
090	3.5	10	3.2	10	2.7	9.6	3.5	10	4.5	11	13
110	3.5	10	3.5	10	3	9.6	3.5	10	4.5	11	13
135	3.5	10	3.5	10	2.9	9.6	3.5	10	4.5	11	13

<sup>1</sup> Natural Gas High Altitude Orifice Kit required.



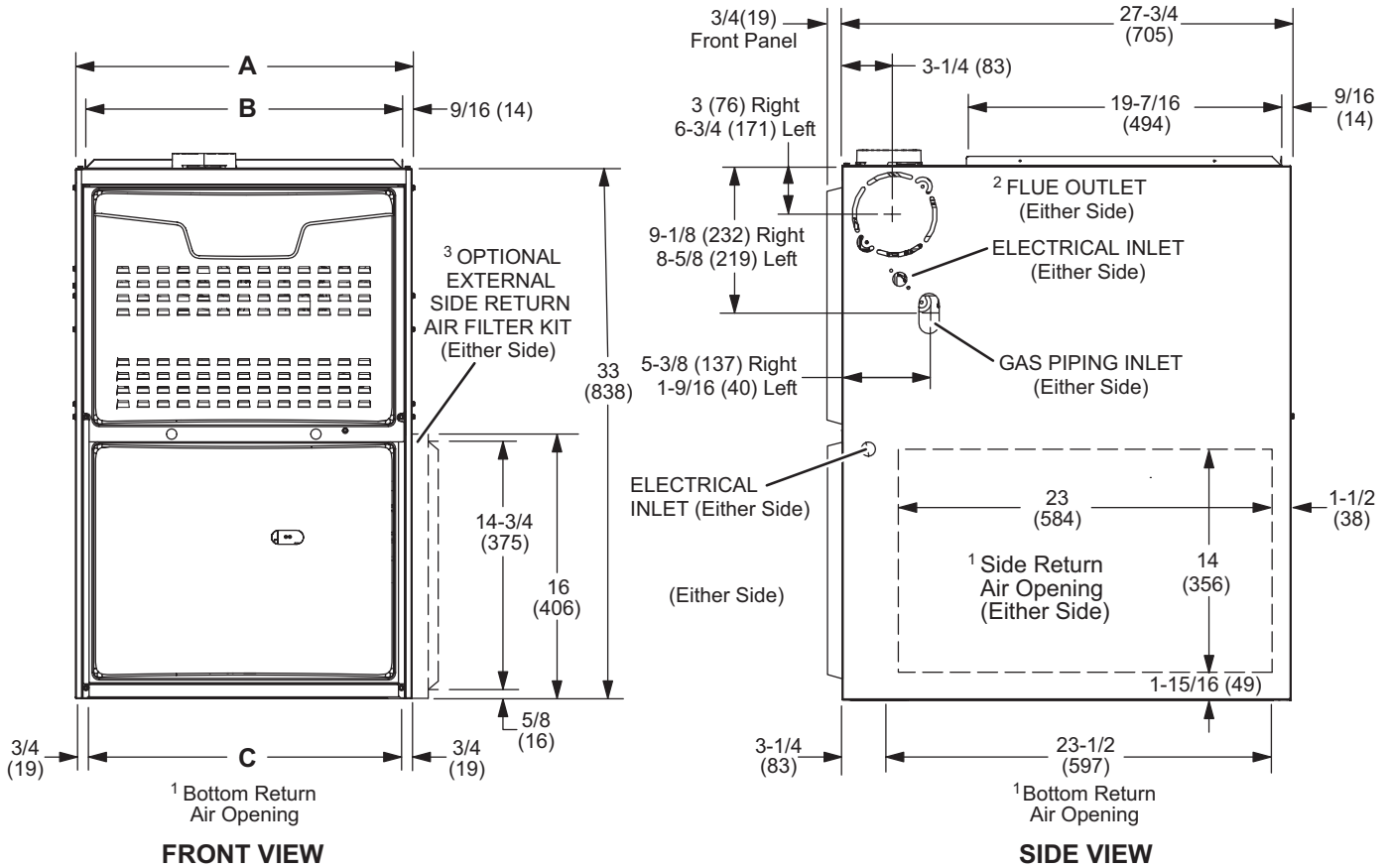
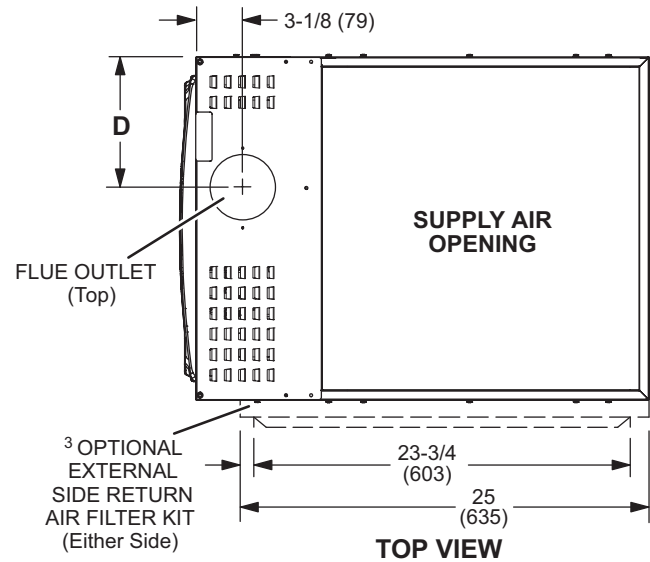
## DIMENSIONS - INCHES (MM) - UPFLOW POSITION

<sup>1</sup> NOTE - 60C and 60D size units that require air volumes over 1800 cfm must have one of the following:

1. Single side return air with transition, to accommodate 20 x 25 x 1 in. (508 x 635 x 25 mm) cleanable air filter. Required to maintain proper air velocity.
  2. Single side return air with optional Return Air Base
  3. Bottom return air.
  4. Return air from both sides.
  5. Bottom and one side return air.
- See Blower Performance Tables for additional information.

<sup>2</sup> Flue outlet may be horizontal but furnace must be vented vertically

<sup>3</sup> Optional External Side Return Air Filter Kit is not for use with the optional Return Air Base.

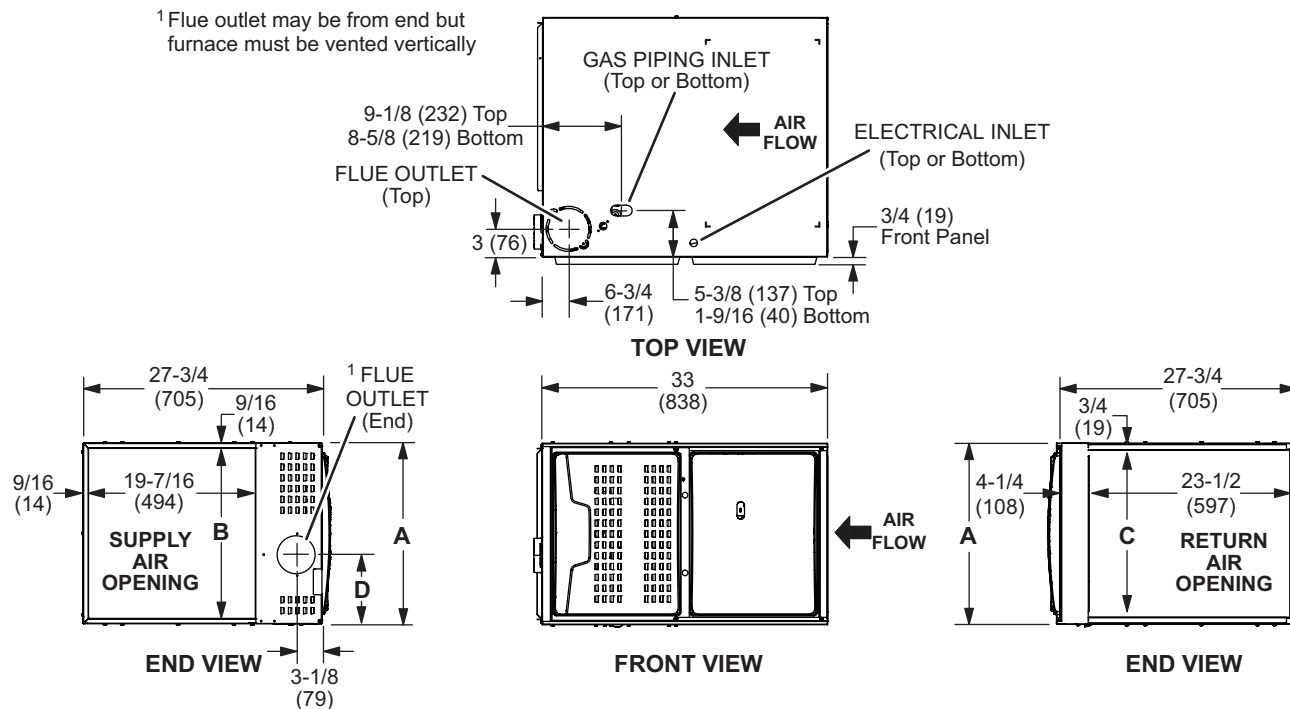


Model No.	A		B		C		D	
	in.	mm	in.	mm	in.	mm	in.	mm
ML180UH045E36A	14-1/2	368	13-3/8	340	13	330	4-3/4	121
ML180UH070E36B	17-1/2	446	16-3/8	416	16	406	6-1/4	159
ML180UH090E48B								
ML180UH090E60C	21	533	19-7/8	504	19-1/2	495	8	203
ML180UH110E60C								
ML180UH135E60D	24-1/2	622	23-3/8	546	23	584	9-3/4	248

## DIMENSIONS - INCHES (MM) - HORIZONTAL POSITION

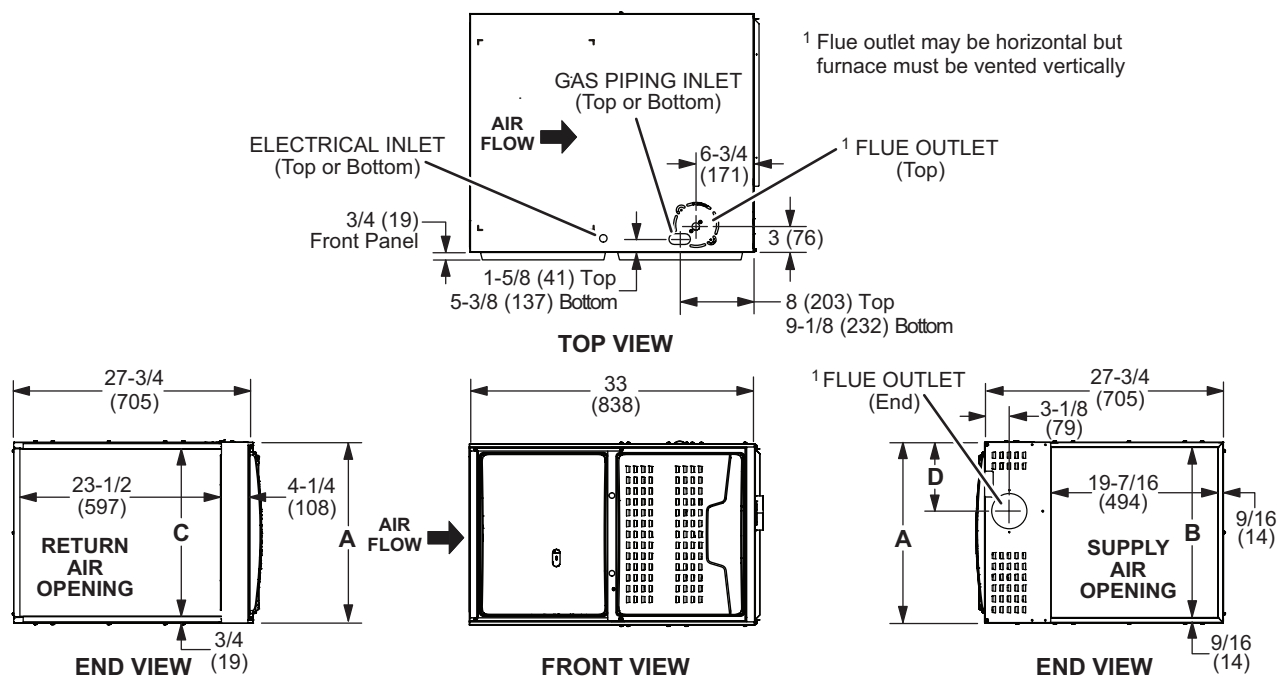
### LEFT-HAND AIR DISCHARGE

<sup>1</sup> Flue outlet may be from end but furnace must be vented vertically



### RIGHT-HAND AIR DISCHARGE

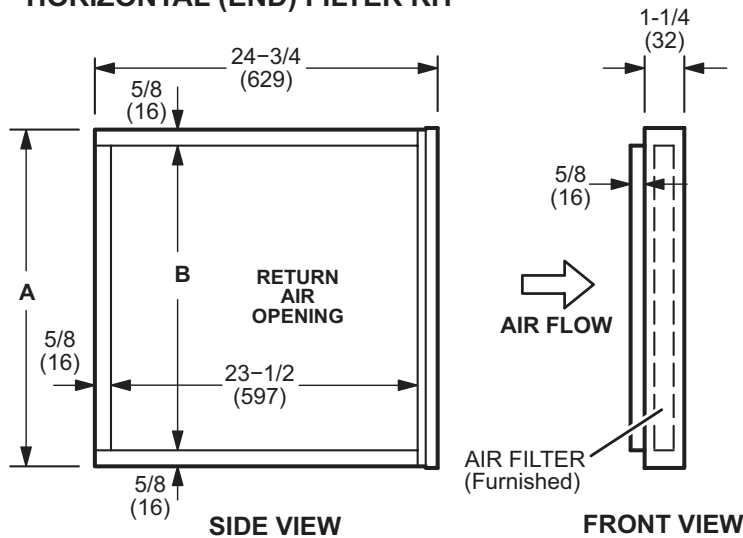
<sup>1</sup> Flue outlet may be horizontal but furnace must be vented vertically



Model No.	A		B		C		D	
	in.	mm	in.	mm	in.	mm	in.	mm
ML180UH045E36A	14-1/2	368	13-3/8	340	13	330	4-3/4	121
ML180UH070E36B	17-1/2	446	16-3/8	416	16	406	6-1/4	159
ML180UH090E48B								
ML180UH090E60C	21	533	19-7/8	504	19-1/2	495	8	203
ML180UH110E60C								
ML180UH135E60D	24-1/2	622	23-3/8	546	23	584	9-3/4	248

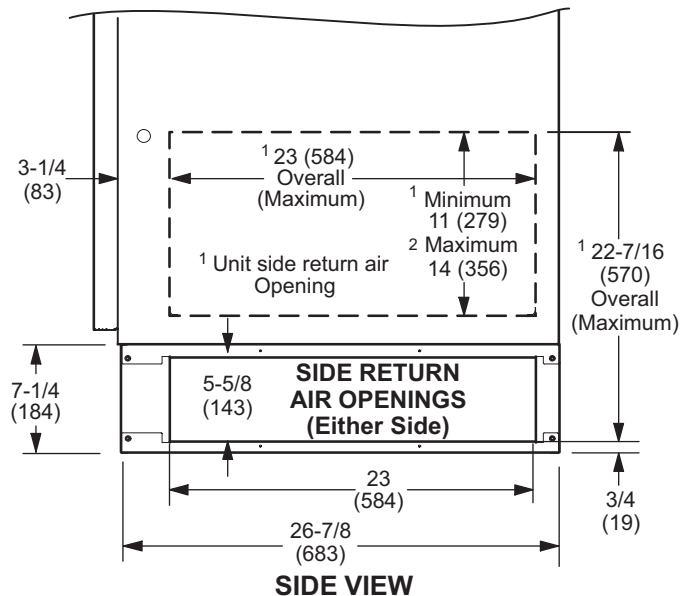
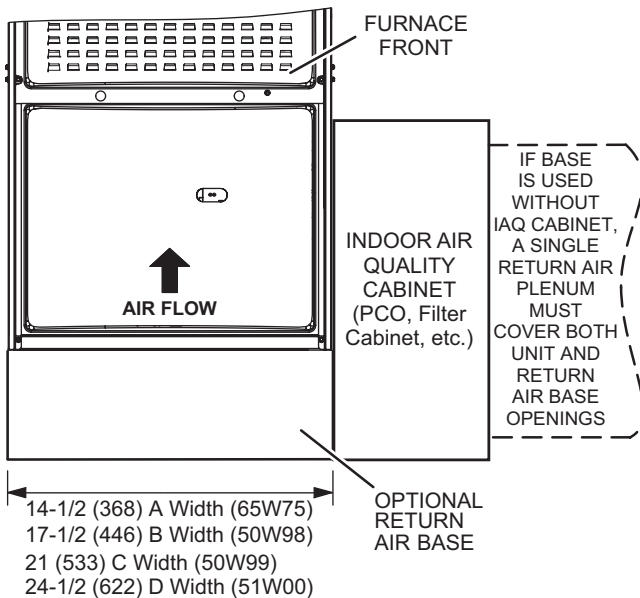
## OPTIONAL ACCESSORY DIMENSIONS - INCHES (MM)

### HORIZONTAL (END) FILTER KIT



Furnace Cabinet Width	Catalog Number	A		B	
		in.	mm	in.	mm
A	87L95	14	356	12-3/4	324
B	87L96	18	457	16-3/4	425
C	87L97	21	533	18-3/4	476
D	87L98	25	635	23-3/4	603

### Optional Return Air Base (Upflow Applications Only - For use with A, B, C and D cabinets)

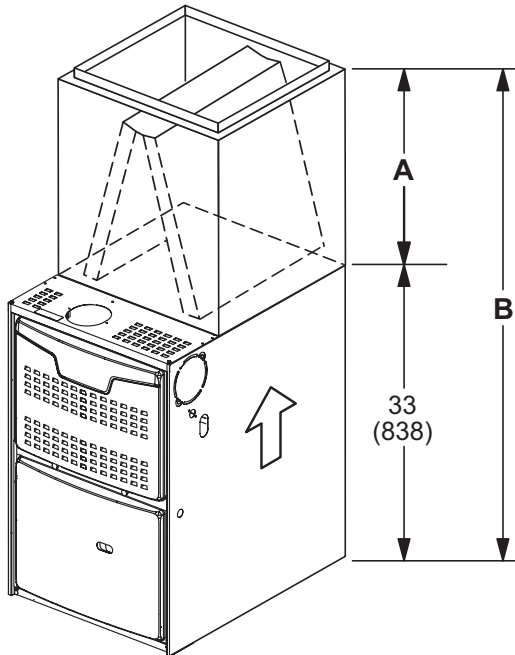


**NOTE-** Optional Side Return Air Filter Kits are not for use with Optional Return Air Base.

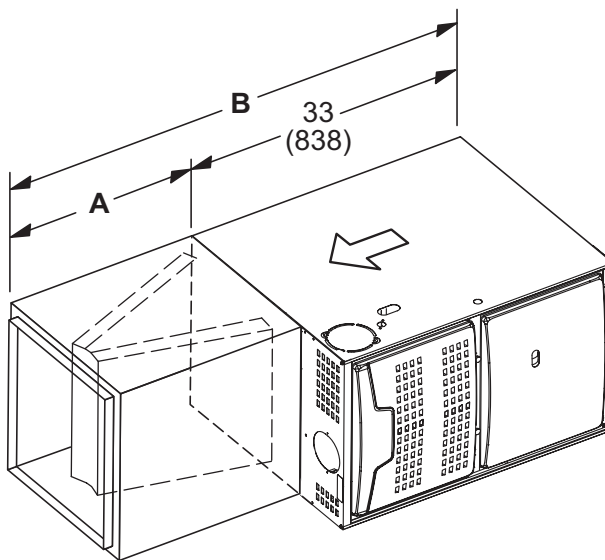
- <sup>1</sup> Both the unit return air opening and the base return air opening must be covered by a single plenum or IAQ cabinet. Minimum unit side return air opening dimensions for units requiring 1800 cfm or more of air (W x H): 23 x 11 in. (584 x 279 mm). The opening can be cut as needed to accommodate plenum or IAQ cabinet while maintaining dimensions shown. Side return air openings must be cut in the field. There are cutting guides stenciled on the cabinet for the side return air opening. The size of the opening must not extend beyond the markings on the furnace cabinet.
- <sup>2</sup> To minimize pressure drop, the largest opening height possible, up to 14 in. (356 mm), is preferred.

# DIMENSIONS - INCHES (MM) - FURNACE/COIL COMBINED DIMENSIONS

## UPFLOW POSITION



Model No		Cased				Uncased (CX34 - cased only)			
		A		B		A		B	
CX34	C33	in.	mm	in.	mm	in.	mm	in.	mm
---	C33-18A	12-1/2	318	45-1/2	1156	9-3/4	248	42-3/4	1086
CX34-19A-6F	C33-19A	16-1/2	419	49-1/2	1257	9-3/4	248	42-3/4	1086
---	C33-24A	16-1/2	419	49-1/2	1257	14	356	47	1194
CX34-18/24A-6F	C33-24B C33-24C	16-1/2	419	49-1/2	1257	13-7/8	352	46-7/8	1191
CX34-18/24B-6F									
CX34-18/24C-6F									
CX34-25A-6F	C33-25A	18-1/2	470	51-1/2	1308	16-1/4	413	49-1/4	1251
CX34-25B-6F	C33-25B	18-1/2	470	51-1/2	1308	15-7/8	403	48-7/8	1241
CX34-30B-6F	C33-30B C33-30C	20-1/2	521	53-1/2	1359	17-3/4	451	50-3/4	1289
CX34-30C-6F									
CX34-30A-6F	C33-30A	20-1/2	521	53-1/2	1359	18	457	51	1295
CX34-31A-6F	C33-31A	22-1/2	572	55-1/2	1410	21-1/4	540	54-1/4	1378
CX34-31B-6F	C33-31B	22-1/2	572	55-1/2	1410	20-1/4	514	53-1/4	1353
CX34-36A-6F	C33-36A	24-1/2	622	57-1/2	1461	22-1/8	562	55-1/8	1400
CX34-36B-6F	C33-36B	24-1/2	622	57-1/2	1461	21-7/8	556	54-7/8	1394
CX34-36C-6F	C33-36C	24-1/2	622	57-1/2	1461	21-1/4	540	54-1/4	1378
CX34-38A-6F	C33-38A	24-1/2	622	57-1/2	1461	22-1/4	565	55-1/4	1403
CX34-38B-6F	C33-38B	24-1/2	622	57-1/2	1461	22	559	55	1397
CX34-42B-6F	C33-42B	24-1/2	622	57-1/2	1461	21-7/8	556	54-7/8	1394
CX34-43B-6F	C33-43B	27-1/2	699	60-1/2	1537	26-1/4	667	59-1/4	1505
CX34-43C-6F	C33-43C	27-1/2	699	60-1/2	1537	25-3/4	654	58-3/4	1492
---	C33-44C	24-1/2	622	57-1/2	1461	21-1/2	546	54-1/2	1384
CX34-44/48B-6F	C33-48B	24-1/2	622	57-1/2	1461	22-1/8	562	55-1/8	1400
CX34-44/48C-6F	C33-48C	24-1/2	622	57-1/2	1461	21-1/2	546	54-1/2	1384
CX34-49C-6F	C33-49C	29-1/2	749	62-1/2	1588	28-1/2	724	61-1/2	1562
CX34-50/60C-6F	C33-50/60C	27-1/2	699	60-1/2	1537	24-3/4	629	57-3/4	1467
CX34-60D-6F									
CX34-62C-6F	C33-62C	31-1/2	800	64-1/2	1638	30-5/8	778	63-5/8	1616
CX34-62D-6F	C33-62D	29-1/2	749	62-1/2	1588	28-3/4	730	61-3/4	1568



## HORIZONTAL POSITION

Model Number		A		B	
		in.	mm	in.	mm
CH33-18A-2F		21-1/2	546	54-1/2	1384
CH33-24/30A-2F	CH33-42B-2F	26-1/2	673	59-1/2	1511
CH33-36A-2F	CH33-48C-2F				
CH33-36B-2F	CH33-60D-2F				
CH33-36C-2F					
CH33-44/48B-2F	CH33-62D-2F	31-1/2	800	64-1/2	1638
CH33-50/60C-2F					

## BLOWER DATA

### ML180UH045E36A PERFORMANCE (Less Filter)

External Static Pressure in. w.g.	Air Volume / Watts at Various Blower Speeds									
	High		Medium-High		Medium		Medium-Low		Low	
	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts
0.00	1380	265	1155	165	995	120	975	115	945	105
0.10	1345	270	1120	175	950	120	880	105	865	100
0.20	1320	285	1080	190	900	125	805	105	700	85
0.30	1290	295	1055	200	875	135	750	110	640	90
0.40	1265	310	1010	205	825	145	710	120	595	95
0.50	1230	315	990	215	790	155	660	125	535	100
0.60	1190	330	945	230	750	165	630	135	500	110
0.70	1165	340	915	235	705	170	570	140	435	115
0.80	1130	350	880	245	670	180	535	150	380	120

### ML180UH070E36B PERFORMANCE (Less Filter)

External Static Pressure in. w.g.	Air Volume / Watts at Various Blower Speeds									
	High		Medium-High		Medium		Medium-Low		Low	
	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts
0.00	1415	265	1330	170	1215	135	1175	125	1075	85
0.10	1415	280	1295	170	1145	145	1130	130	955	95
0.20	1355	290	1225	185	1110	150	1080	140	885	100
0.30	1330	300	1190	200	1060	160	1035	155	825	110
0.40	1290	310	1155	205	1015	175	970	160	770	120
0.50	1245	325	1115	215	980	180	930	170	695	125
0.60	1225	335	1045	230	920	190	865	180	625	135
0.70	1190	350	1000	235	855	205	790	190	540	140
0.80	1160	365	925	245	790	205	735	200	445	145

### ML180UH090E48B PERFORMANCE (Less Filter)

External Static Pressure in. w.g.	Air Volume / Watts at Various Blower Speeds									
	High		Medium-High		Medium		Medium-Low		Low	
	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts
0.00	1785	380	1570	270	1440	220	1395	190	1190	120
0.10	1755	395	1535	275	1420	230	1350	205	1140	130
0.20	1730	415	1505	290	1380	245	1310	215	1110	145
0.30	1690	435	1460	305	1345	260	1275	230	1065	155
0.40	1645	440	1435	320	1310	270	1240	240	1010	165
0.50	1615	455	1395	335	1265	285	1180	255	955	180
0.60	1590	470	1350	350	1210	290	1150	265	915	185
0.70	1545	475	1300	360	1175	305	1095	275	860	200
0.80	N/A	N/A	1270	370	1140	310	1040	285	820	210

## BLOWER DATA

### ML180UH090E60C PERFORMANCE (Less Filter)

External Static Pressure in. w.g.	Air Volume / Watts at Different Blower Speeds																			
	Bottom Return Air, Side Return Air with Optional Return Air Base, Return Air from Both Sides or Return Air from Bottom and One Side.										Single Side Return Air – Air volumes in <b>bold</b> require field fabricated transition to accommodate 20 x 25 x 1 in. air filter in order to maintain proper air velocity.									
	High		Med-High		Medium		Med-Low		Low		High		Med-High		Medium		Med-Low		Low	
	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts
0.00	2255	640	1940	420	1750	310	1580	230	1485	185	<b>2290</b>	<b>655</b>	<b>1980</b>	<b>425</b>	1775	310	1605	235	1495	195
0.10	2200	655	1910	440	1705	315	1535	240	1385	190	<b>2250</b>	<b>675</b>	<b>1945</b>	<b>445</b>	1730	320	1555	245	1400	190
0.20	2150	675	1865	450	1655	340	1490	260	1340	205	<b>2210</b>	<b>695</b>	<b>1885</b>	<b>465</b>	1680	340	1510	265	1350	205
0.30	2125	695	1835	475	1635	355	1450	275	1285	215	<b>2165</b>	<b>715</b>	<b>1850</b>	<b>475</b>	1645	355	1470	275	1285	215
0.40	2090	715	1800	495	1585	370	1405	285	1235	230	<b>2135</b>	<b>720</b>	<b>1810</b>	<b>490</b>	1595	370	1410	290	1225	230
0.50	2060	735	1760	510	1545	385	1370	305	1200	245	<b>2070</b>	<b>735</b>	1765	515	1545	390	1370	305	1180	245
0.60	2020	750	1725	525	1515	405	1320	320	1145	255	<b>2030</b>	<b>760</b>	1715	530	1495	405	1325	320	1140	255
0.70	1980	765	1680	540	1465	420	1265	330	1105	270	<b>1990</b>	<b>775</b>	1685	540	1450	425	1265	330	1095	270
0.80	1935	785	1635	560	1420	435	1225	350	1055	285	<b>1950</b>	<b>795</b>	1645	560	1415	435	1225	345	1040	285

### ML180UH110E60C PERFORMANCE (Less Filter)

External Static Pressure in. w.g.	Air Volume / Watts at Different Blower Speeds																			
	Bottom Return Air, Side Return Air with Optional Return Air Base, Return Air from Both Sides or Return Air from Bottom and One Side.										Single Side Return Air – Air volumes in <b>bold</b> require field fabricated transition to accommodate 20 x 25 x 1 in. air filter in order to maintain proper air velocity.									
	High		Med-High		Medium		Med-Low		Low		High		Med-High		Medium		Med-Low		Low	
	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts
0.00	2230	635	1945	430	1715	295	1555	230	1470	185	<b>2315</b>	<b>645</b>	<b>1990</b>	<b>415</b>	1780	300	1610	230	1510	200
0.10	2180	655	1905	445	1690	305	1510	240	1340	175	<b>2260</b>	<b>655</b>	<b>1945</b>	<b>425</b>	1740	315	1550	240	1400	185
0.20	2135	680	1865	465	1630	330	1470	260	1280	190	<b>2210</b>	<b>680</b>	<b>1895</b>	<b>450</b>	1680	335	1510	255	1350	200
0.30	2090	695	1830	480	1595	345	1440	275	1235	200	<b>2165</b>	<b>700</b>	<b>1850</b>	<b>465</b>	1650	355	1455	275	1285	210
0.40	2050	715	1785	495	1550	360	1385	285	1175	210	<b>2130</b>	<b>715</b>	<b>1830</b>	<b>485</b>	1585	365	1395	285	1230	225
0.50	2025	730	1740	520	1500	375	1340	300	1130	225	<b>2095</b>	<b>730</b>	1770	500	1535	385	1365	300	1175	235
0.60	2010	750	1710	535	1470	390	1305	320	1080	240	<b>2055</b>	<b>755</b>	1725	515	1495	400	1305	315	1135	250
0.70	1965	755	1670	555	1420	410	1255	330	1015	255	<b>2000</b>	<b>765</b>	1675	535	1465	410	1255	325	1080	265
0.80	1905	785	1635	560	1380	425	1215	350	975	270	<b>1965</b>	<b>785</b>	1640	555	1400	425	1210	345	1025	275

### ML180UH135E60D PERFORMANCE (Less Filter)

External Static Pressure in. w.g.	Air Volume / Watts at Different Blower Speeds																			
	Bottom Return Air, Side Return Air with Optional Return Air Base, Return Air from Both Sides or Return Air from Bottom and One Side.										Single Side Return Air – Air volumes in <b>bold</b> require field fabricated transition to accommodate 20 x 25 x 1 in. air filter in order to maintain proper air velocity.									
	High		Med-High		Medium		Med-Low		Low		High		Med-High		Medium		Med-Low		Low	
	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts
0.00	2495	755	2295	590	2045	435	1845	315	1650	230	<b>2365</b>	<b>725</b>	<b>2295</b>	<b>575</b>	<b>2005</b>	<b>410</b>	<b>1820</b>	<b>300</b>	1635	235
0.10	2440	780	2220	620	2015	445	1820	330	1615	245	<b>2350</b>	<b>745</b>	<b>2210</b>	<b>595</b>	<b>2000</b>	<b>435</b>	1745	320	1530	230
0.20	2390	790	2175	640	1935	470	1735	350	1550	255	<b>2330</b>	<b>775</b>	<b>2175</b>	<b>625</b>	<b>1945</b>	<b>455</b>	1730	330	1490	250
0.30	2360	805	2140	655	1895	490	1720	370	1485	275	<b>2245</b>	<b>785</b>	<b>2135</b>	<b>645</b>	<b>1895</b>	<b>475</b>	1655	355	1425	265
0.40	2285	835	2125	675	1850	510	1660	380	1455	290	<b>2215</b>	<b>810</b>	<b>2085</b>	<b>660</b>	<b>1840</b>	<b>495</b>	1600	375	1385	285
0.50	2240	860	2060	690	1815	535	1610	400	1415	310	<b>2175</b>	<b>825</b>	<b>2045</b>	<b>680</b>	<b>1815</b>	<b>505</b>	1590	390	1340	290
0.60	2225	865	2015	715	1785	550	1535	420	1330	320	<b>2125</b>	<b>845</b>	<b>1995</b>	<b>700</b>	1765	530	1525	405	1300	310
0.70	2160	895	1955	735	1755	570	1500	440	1265	340	<b>2095</b>	<b>865</b>	<b>1950</b>	<b>710</b>	1700	545	1485	420	1260	325
0.80	2105	905	1925	750	1715	580	1435	450	1215	345	<b>2065</b>	<b>880</b>	<b>1890</b>	<b>725</b>	1680	565	1415	445	1205	345







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